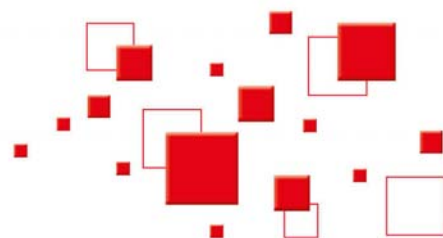


Technical Information

AM 870 SEALERPLAST 90



Adhesion primer for plastics

Product Category: **C 2.3**

Fields of use

Adhesion primer for plastics ensures good adhesion of the following coats (filler, topcoat).

Additional Information

Technical characteristics

Solids content 7 % \pm 2	Density 0.840 – 0.940 g/cm ³
Storage temperature min. 5°C to max. 45°C	Shelf life 24 months

Application

Shake vigorously for 2 min. before use.

Substrate / Pre-treatment / Cleaning

All common plastic substrates
Clean with PK 700 or PK 1000 using a sanding pad.
Clean with PK 1000.
Important: thermoplastic finishes must be removed.

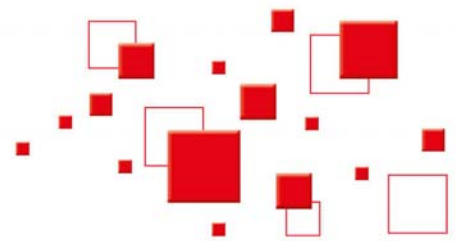
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
R-M Automotive Refinish Paints, Z.I. du Merret F-60676 Clermont de l'Oise Cedex, Tel. (+33) (0) 3 44 77 77 77, 12/2014



Technical Information

AM 870 SEALERPLAST 90



	Spraycoats: Film thickness:	1 – 2 5 µm
	Flash-off time at 20°C:	15 min.

Finishing

Apply R-M 2K PU filler wet on wet.

Apply AM 870 SEALERPLAST 90 again when the flash-off time exceeds 30 min. at 20°C.

Safety instructions

2004/42/IIIB(e)(840)688: The EU limit value for this product (product category: IIB.e) in ready-for-use form is max 840 grams of VOC per liter. The VOC content of this product is 688 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.