

Technical Information

AM 880 PRIMEFILL



Primer filler

Product Category: **C 2.3**

Fields of use

Primer filler with anti-corrosive properties for direct use on metal substrates (steel, aluminum, galvanized steel as per quality standard of the automotive industry).

Additional Information

The product can be used either as a primer applied in one or two spraycoats followed by a filler coat or as primer filler directly under a topcoat.

Technical characteristics

Solids content 14 % ± 2	Density 0.700 – 0.800 g/cm ³
Storage temperature min. 5°C to max. 45°C	Shelf life 36 months

Application

Shake vigorously for 2 min. before use.

Substrate / Pre-treatment / Cleaning

Clean with PK 700 or PK 900.

Sand (steel with P80, aluminum with P150-P180, galvanized steel and old paintwork with P240). Clean with PK 1000.

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R-M Automotive Refinish Paints, Z.I. du Merret F-60676 Clermont de l'Oise Cedex, Tel. (+33) (0) 3 44 77 77 77, 12/2014



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	Spraycoats: Film thickness:	Primer 1 – 2 15 – 20 µm	Primer filler 3 – 4 30 – 40 µm
	Drying at 20°C: Drying at 60°C:	10 min. /	1.5 – 2 hours 30 min.
	(short wave) (medium wave)	/ /	5 min. at 50% 7 min.

Finishing

When product is used as a primer, apply an R-M 2K filler or an R-M topcoat wet on wet. Intermediate sanding is required when flash-off time exceeds 10 hours at 20°C. When product is used as primer filler, sand with P600 soft pad or wet with P800.

Safety instructions

2004/42/II B(e)(840)743: The EU limit value for this product (product category: IIB.e) in ready-for-use form is max 840 grams of VOC per liter. The VOC content of this product is 743 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.