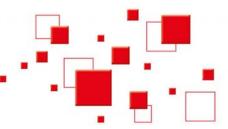
Technical Information

PREP'ART

Plastic, new panel A 1.5



Process description

PREP'ART is a system of 6 matching processes for refinishing all substrates commonly encountered in automotive coating operations.

These processes have been developed in order to enable professional refinishers to maintain the quality standards of high-grade automotive finishes with outstanding efficiency.

Substrates

- New automotive plastic add-on parts
- All common plastic substrates
- Non-modified polypropylene (PP) and polyethylene (PE) are unpaintable.

Note: Automotive add-on parts are often just labeled PP or PE although they are, in fact, modified and thus paintable substrates.

Products required

- PK 600 / PK 700 / PK 1000
- EXTRASEALER WHITE / BLACK
- FLEXPRO
- R-M topcoat

Safety instructions

It cannot be ruled out that these products contain particles < 0.1 µm.

The products are suitable for professional use only.

For the use of these products please adhere to the actual safety recommendations and the personal protective equipment.

Pre-treatment

Degreasing PK 600	Degreasing PK 700
Degreasing PK 1000 using a sanding pad	Degreasing PK 1000 using a sanding pad
Degreasing PK 1000	Degreasing PK 1000

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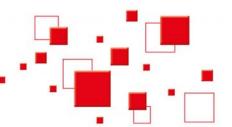
R-M Automotive Refinish Paints, Z.I.du Merret F-60676 Clermont de l'Oise Cedex, Tel. (+33) (0) 3 44 77 77 77, 03/2018



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Sealer

	EXTRASEALER WHITE / BLACK D 70 / D 80 FLEXPRO	300% by vol. 100% by vol. 100% by vol.
	Spraycoats: Film thickness:	1 20 – 35 μm
<u> </u>	Flash-off time at 20°C	15 min.

Topcoat



DIAMONT, ONYX HD, UNO HD, UNO HD CP, UNO HD CP PLUS

Apply in accordance with the Technical Data Sheet See for information on how to plasticize topcoat with FLEX A 1.6.2 – A 1.6.4 + A 1.6.6