

Painting of plastic parts

Undercoat mixing ratios







A 1.6.1

Process description

List of mixing ratios for plasticizing undercoat materials with FLEX, for use on rigid and flexible plastics.

Pretreat the surface to be painted in keeping with the appropriate recommendations of "PREP'ART" A 1.5 – A 1.6.

Rigid plastics

	TRANSPARENT SEALER CP D 80 FLEXPRO	300% by vol. 100% by vol. 100% by vol.	100 g 28 g 25 g
	EXTRASEALER WHITE D 70 / D80 FLEXPRO	300% by vol. 100% by vol. 100% by vol.	100 g 23 g 20 g
	EXTRASEALER BLACK D 70 / D 80 FLEXPRO	300% by vol. 100% by vol. 100% by vol.	100 g 23 g 21 g
	PERFECTFILLER WHITE FLEX D 70 / D 80 FR 500 / R 2100 / R 2200 / R 2300	400% by vol. 100% by vol. 150 % by vol. 100% by vol.	100 g 15 g 24 g 13 g
	PERFECTFILLER GREY FLEX D 70 / D 80 FR 500 / R 2100 / R 2200 / R 2300	400% by vol. 100 % by vol. 150% by vol. 100% by vol.	100 g 16 g 23 g 14 g
	PERFECTFILLER BLACK FLEX D 70 / D 80 FR 500 / R 2100 / R 2200 / R 2300	400% by vol. 100% by vol. 150% by vol. 100% by vol.	100 g 17 g 25 g 14 g

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.mpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.







R-M Automotive Refinish Paints, Z.I. du Merret F-60676 Clermont de l'Oise Cedex, Tel. (+33) (0) 3 44 77 77 77, 10/2015

Painting of plastic parts

Undercoat mixing ratios

A 1.6.1

Rigid plastics










	PROFILLER WHITE FLEX D 70 / D 80 FR 500 / R 2100 / R 2200 / R 2300	400% by vol. 100% by vol. 150% by vol. 100% by vol.	100 g 15 g 22 g 13 g
	PROFILLER GREY FLEX D 70 / D 80 FR 500 / R 2100 / R 2200 / R 2300	400% by vol. 100% by vol. 150% by vol. 100% by vol.	100 g 15 g 22 g 13 g
	PROFILLER BLACK FLEX D 70 / D 80 FR 500 / R 2100 / R 2200 / R 2300	400% by vol. 100% by vol. 150% by vol. 100% by vol.	100 g 15 g 22 g 13 g
	DIRECTFILLER WHITE D 701 FLEXPRO	100% by vol. 25% by vol. 25% by vol.	100 g 16 g 14 g
	DIRECTFILLER GREY D 701 FLEXPRO	100% by vol. 25% by vol. 25% by vol.	100 g 16 g 14 g
	DIRECTFILLER BLACK D 701 FLEXPRO	100% by vol. 25% by vol. 25% by vol.	100 g 16 g 14 g

Painting of plastic parts

Undercoat mixing ratios

A 1.6.1

Flexible plastics (PU foam)

	TRANSPARENT SEALER CP FLEX D 80 FR 500 / R 2100 / R 2200 / R 2300	300% by vol. 50% by vol. 125% by vol. 100% by vol.	100 g 15 g 37 g 26 g
	EXTRASEALER WHITE FLEX D 70 / D 80 FR 500 / R 2200 / R 2300	300% by vol. 50% by vol. 125% by vol. 100% by vol.	100 g 11 g 29 g 20 g
	EXTRASEALER BLACK FLEX D 70 / D 80 FR 500 / R 2200 / R 2300	300% by vol. 50% by vol. 125% by vol. 100% by vol.	100 g 12 g 29 g 21 g
	PERFECTFILLER WHITE FLEX D 70 / D 80 FR 500 / R 2100 / R 2200 / R 2300	400% by vol. 200% by vol. 200% by vol. 100% by vol.	100 g 30 g 29 g 13 g
	PERFECTFILLER GREY FLEX D 70 / D 80 FR 500 / R 2100 / R 2200 / R 2300	400% by vol. 200% by vol. 200% by vol. 100% by vol.	100 g 32 g 31 g 14 g
	PERFECTFILLER BLACK FLEX D 70 / D 80 FR 500 / R 2100 / R 2200 / R 2300	400% by vol. 200% by vol. 200% by vol. 100% by vol.	100 g 34 g 33 g 14 g
	PROFILLER WHITE FLEX D 70 / D 80 FR 500 / R 2100 / R 2200 / R 2300	400% by vol. 200% by vol. 200% by vol. 100% by vol.	100 g 30 g 29 g 13 g
	PROFILLER GREY FLEX D 70 / D 80 FR 500 / R 2100 / R 2200 / R 2300	400% by vol. 200% by vol. 200% by vol. 100% by vol.	100 g 30 g 29 g 13 g
	PROFILLER BLACK FLEX D 70 / D 80 FR 500 / R 2100 / R 2200 / R 2300	400% by vol. 200% by vol. 200% by vol. 100% by vol.	100 g 30 g 29 g 13 g

Safety instructions

It cannot be ruled out that these products contain particles < 0.1 µm.

The products are suitable for professional use only.

For the use of these products please adhere to the actual safety recommendations and the personal protective equipment.