

Painting of plastic parts

Mixing ratios UNO HD

A 1.6.3

Process description




Pretreat the surface to be painted in keeping with the appropriate recommendations of "PREP'ART" A 1.1 – A 1.6. Please also observe the instructions given in the Technical Data Sheets of the products.

Substrates

- 1) and 2) for high-gloss, gloss-reduced and textured finishes applied to rigid plastics
- 3) high-gloss finish for PU foam





You will also find mixing formulas for plastics on the Color Explorer Online and SHOP MASTER. These mixing formulas contain the products (SPECIAL MAT 09 and/or FLEX and/or MT 900) that are necessary in order to reliably reproduce the gloss level or the texture of the original finish.

You can identify these formulas easily by means of the following pictograms:

-  Mixing formula for a high-gloss finish
-  Mixing formula for a gloss-reduced or semi-gloss finish
-  Mixing formula for a textured finish



1) Rigid plastics

2) Gloss reduced and / or textured finish for rigid plastics

	High gloss 	UNO HD H 9000 SC 850	100% by vol. 25% by vol. 25% by vol.	Depending on color 27 g 22 g
	Gloss-reduced and / or textured  or 	UNO HD H 9000 SC 850	100% by vol. 25% by vol. 25% by vol.	Depending on color 27 g 22 g

Note: It is also possible to reduce the gloss of or add texture to a high-gloss finish. In this case, please refer to the Technical Data Sheets of SPECIAL MAT 09 and MT 900, respectively.

3) PU foam

	High gloss 	UNO HD FLEX H 9000 SC 850	100% by vol. 20% by vol. 30% by vol. 25% by vol.
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Safety instructions

It cannot be ruled out that these products contain particles < 0.1 µm.

The products are suitable for professional use only.

For the use of these products please adhere to the actual safety recommendations and the personal protective equipment.

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