

1K Filler

Product Category: **C 2.3**

Fields of use

The 1K filler in the spray can for repairing automotive finishes is available in the gray shades GC10, GC30, GC60 and GC80.

Additional Information

Filler for small sand-throughs and cosmetic damage repair. BASIC 1K FILLER can be used on old paintwork and on sand-throughs.

Technical characteristics

Solids content approx. 20,8 % \pm 2	Density g/cm ³
Storage temperature min. 5°C to max. 45°C	Shelf life 24 months

Application

Shake vigorously for 2 min. before use.

Substrate / Pre-treatment / Cleaning

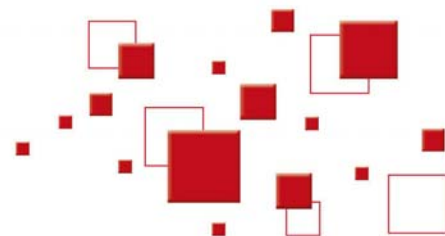
Clean with PK 700 or PK 900.
Sand old paintwork with P240.
Clean with PK 1000.




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BASIC 1K FILLER



	Spraycoats: Film thickness:	1 – 2 15 – 30 µm
	Flash-off time at 20°C:	approx. 5 – 10 min. between spraycoats
	Drying at 20°C: Drying at 60°C:	1 hours 30 min.

Finishing

Safety instructions

2004/42/IIIB(e)(840)673: The EU limit value for this product (product category: IIB.e) in ready-for-use form is max 840 grams of VOC per liter. The VOC content of this product is 673 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.