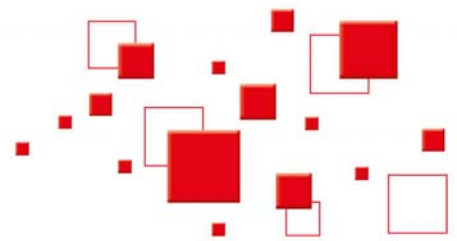


Technical Information

BASIC CLEAR II CP



Polyurethane clear for basecoat / clearcoat systems

Product Category: **C 4**

Fields of use

Clear with high solid content suitable for use in all vehicle refinishing processes.

Additional Information

Technical characteristics

Solids content 58 % ± 2	Density 0.930 – 1.030 g/cm ³
Storage temperature min. 5°C up to max. 45°C	Shelf life 60 months

Application

For combi-booths, take additional heating rate into account until panel temperature has been reached.

Substrate / Pre-treatment / Cleaning

BASIC CLEAR II CP is intended for use on waterborne and solvent borne basecoats.







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R-M Automotive Refinish Paints, Z.I. du Merret F-60676 Clermont de l'Oise Cedex, Tel. (+33) (0) 3 44 77 77 77, 06/2015



BASIC CLEAR II CP



	BASIC CLEAR II CP BASIC CLEAR II CP Hardener	100% by vol. 50% by vol.	100 g 51 g
	Viscosity at 20°C: ISO 4 cup: DIN 4 cup:	50 to 60 seconds 20 to 22 seconds	
	Potlife: 2 hours at 20°C		
	HVLP gravity-feed spraygun Compliant gravity-feed spraygun	1.3 – 1.5 mm 1.3 – 1.4 mm	0.7 bar at the nozzle 2.0 – 2.5 bar
	Spraycoats: Film thickness: * can be applied to vertical surfaces (no flash-off between coats required)	½ + 1* approx.. 50 µm	2 40 – 60 µm
	Drying at 20°C: Drying at 60°C:	10 hours 30 min.	
	(short wave) (medium wave)	8 min. 10 – 15 min.	

Finishing

Finishing operations after specified drying times and cooling.

Safety instructions

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.