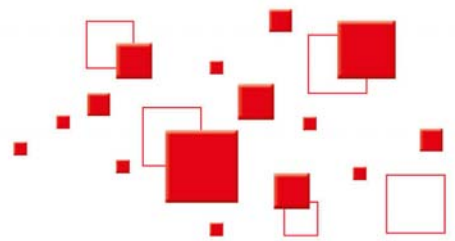


# Technical Information

## BASIC FILLER II CP



2K polyurethane filler

Product Category: **C 2.3**

### Fields of use

2-component polyurethane filler featuring good sanding and filling properties.

### Additional Information

#### Technical characteristics

Solids content 77 % $\pm$ 2	Density 1.640 –1.740 g/cm <sup>3</sup>
Storage temperature min. 5°C to max. 45°C	Shelf life 24 months

### Application

Stir well before use.

### Substrate / Pre-treatment / Cleaning

Clean with PK 700 or PK 900.

Sand (steel with P80, aluminum with P150-P180, galvanized steel and well-cured old paintwork with P240).

Clean with PK 1000.

Prime larger bare metal areas with EUROFILL before filler application.







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## BASIC FILLER II CP



	<b>BASIC FILLER II CP</b> <b>BASIC Hardener</b> <b>BASIC Thinner</b>	100% by vol. 25% by vol. 25% by vol.	100 g 15 g 13 g
	<b>Viscosity at 20°C:</b> ISO 4 cup: DIN 4 cup:	40 to 58 seconds 18 to 23 seconds	
	<b>Potlife:</b> 1 hour at 20°C		
	<b>HVLP gravity-feed spraygun</b> <b>Compliant gravity-feed spraygun</b>	1.7 – 1.9 mm 1.6 – 1.8 mm	0.7 bar at the nozzle 2 bar
	Spraycoats: Film thickness:	2 50 – 70 µm	3 – 4 80 – 150 µm
	Drying at 20°C: Drying at 60°C:	4 hours 30 min.	8 hours 40 min.
	(short wave) (medium wave)	2 min. at 50% + 6 min. at 100% 15 min.	

### Finishing

	Dry with P400 – P500
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### Safety instructions

**2004/42/II B(cII)(540)539:** The EU limit value for this product (product category: IIB.cII) in ready-for-use form is max 540 grams of VOC per liter. The VOC content of this product is 539 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.