

UNO HD

Blending-in on one panel, Blending with MULTI SPOT on the panel being repaired B 2.2

Process description

When repairing solid-color paintwork, color differences between the OEM finish and the chosen refinish solution can be avoided by means of tinting. However, blending in the color within the panel being repaired is often a more efficient refinish solution.

Substrates

- R-M fillers
- Automotive OEM finishes, fully cured and solvent-resistant
- Refinishes, fully cured and solvent-resistant

Products required

- UNO HD color
- MULTI SPOT
- ULTRAFLASH
- H 9000
- SC 850
- PK 700 and PK 2000
- BRIL 852

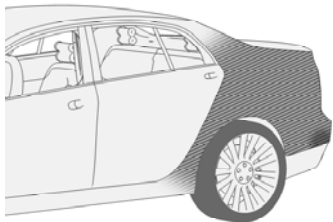
Safety instructions

It cannot be ruled out that these products contain particles < 0.1 µm.

The products are suitable for professional use only.

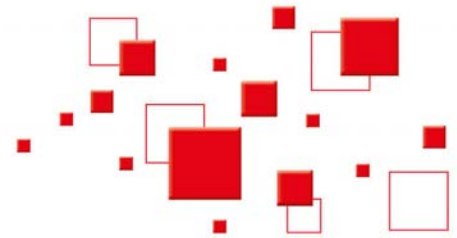
For the use of these products please adhere to the actual safety recommendations and the personal protective equipment.

Pre-treatment

	<p>Degrease with PK 700 or PK 2000.</p> <p>Dry-sand the filler surfaces with P400.</p> <p>Polish the remaining surface of the panel being repaired with BRIL 852.</p> <p>Degrease with PK 2000.</p>
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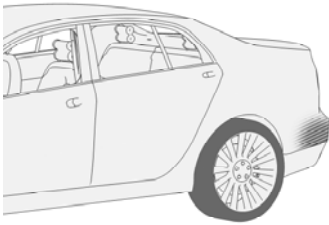
UNO HD

Blending-in on one panel

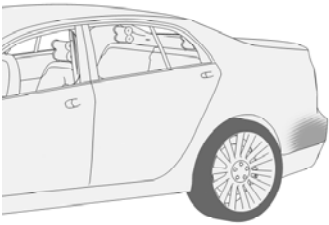
Blending with MULTI SPOT on the panel being repaired

B 2.2

1) Applying UNO HD

	Mixing ratio:	Mix the UNO HD color.		
			normal	fast
	UNO HD color	100% by vol.	100% by vol.	100% by vol.
	H 9000	25% by vol.	25% by vol.	25% by vol.
	SC 850	25% by vol.	/	/
	ULTRAFLASH	/	75% by vol.	
	Application:	Apply 2 spraycoats to the filler patch, fading out into the surrounding area.		
	Flash-off:	5 minutes at 20°C after each spraycoat.		

2) Applying MULTI SPOT

	Mixing ratio		tinted	pure
	MULTI SPOT	100% by vol.	100% by vol.	100% by vol.
	UNO HD (RFU)	20% by vol.	/	/
	H 9000	/	/	2% by vol.
	Application:	Apply several thin spraycoats (2 or 3) to melt in the fade-out zone.		
Drying:	30 minutes at 60°C			
Finishing:	Once cooled down, lightly polish with BRIL 852 if necessary.			