

PRODUCT DATA SHEET

GRAPHITE HD TRANSPARENT SEALER CP P 2425, clear

**F**

Application

sign writing, cabs (color change), multi - color painting, GHD TOPCOAT line, powder coated profiles / boxes



Description:

- tintable
- brilliant top coat appearance
- fast drying

Substrates:

- = very well suited
- = well suited
- = suited in some cases

Steel	●●
Galv. Steel	●●
Stainless steel	●●
Aluminium	●●
Anodized Aluminium	●●
GRP / SMC	○
PP-EPDM	●●
RM CV-Primer	●●
RM CV-Primer-Filler / Filler	●●
Powder	●●
Coil-Coating	●●
Plywood	○
Wood	●●
OEM Paint work	●●
Old paint work	●●

Remarks:

The substrate should be clean, free of dust, rust, oil and grease

Special remarks

- The products are suitable for professional use only.
- It cannot be ruled out that this product contains particles < 0.1 µm
- **2004/42/II B (c II)(540)525:** The EU limit value for this product (product category: IIB(d) in ready to use form is max.. 540 g/l. **The VOC content of this product is 525 g/l.**



Paint process

P 4.2, P 6, P 8

Spreading rate

≈ 404 m² / l / 1µm

Solid content

≈ 64 %

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.





R-M Automotive Refinish Paints, Z.I. du Merret F-60676 Clermont de l'Oise Cedex, Tel. (+33) (0) 3 44 77 77 77








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	Mixing ratio	100:50:30 by volume		
	Hardener	H 360		
	Reducer	GV 100, fast	15 - 20°C	
		GV 200 CV, normal	20 - 25°C	
		GV 300, slow	25 - 30°C	
	Spray viscosity DIN 4 / 20°C	17 s. DIN 4	Potlife 20 °C	3 h

Application		 Compliant-gravity feed cup	 HVLP-Spray gun	 Suction cup	 Airless/Airmix (ESTA)	 Pressure pot/Dble membr. Pump
Atomization pressure	bar	2,2 - 2,5	2,0	2,5		
Material pressure	bar	-	-	-		
Nozzle size	mm	1,4	1,5	1,7		
Voltage	kV	-	-	-		
Elect. Resistance	Ω	-	-	-		
Number of spraycoats		1	1	1		
Flash off	min.					
Filmbuild	µm	20 - 25				

	Drying	 over-coatable	 tack free	 tapeable	 ready to assemble	 sandable
		Min. Max.				
Panel temperat.	20°C	15 min	2 h			
Panel temperat.	60°C					

Remarks  TRANSPARENT SEALER CP can be tinted with (up to 10% of) GHD TOPCOAT Line Topcoat.