

Sanding paper grit sizes

For undercoats

D 3



Process description

Recommended sanding processes and grit sizes to be used with the different products in automotive refinishing.

Safety instructions

It cannot be ruled out that these products contain particles < 0.1 µm.

The products are suitable for professional use only.

For the use of these products please adhere to the actual safety recommendations and the personal protective equipment.

	Sanding with orbital sander		Manual sanding	
	Orbit diameter	Coarse sanding	Fine sanding	wet
Putty				
BASIC STOP	5 – 7 mm	P80 / P150	P240	/
STOP UNI	5 – 7 mm	P80 / P150	P240	/
STOP MULTI	5 – 7 mm	P80 / P150	P240	/
STOP QUICK	5 – 7 mm	P80 / P150	P240	/
STOP EXTRA FIN	5 – 7 mm	P150	P240	/
STOP GLASSFIBER	5 – 7 mm	P80	/	/
STOP FILLER II	5 – 7 mm	P150	P240	/
STOP FLEX	5 – 7 mm	P80 / P150	P240 / P320	/



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	Sanding with orbital sander 		Manual sanding 	
	Orbit diameter	Coarse sanding	Fine sanding	wet
Primer filler/ Filler				
AM 850 PRIMEFILL	/	/	/	P800
AM 880 PRIMEFILL	/	/	/	P800
BASIC FILLER II CP	3 – 5 mm	/	P400 – P500	P800
EUROXY CP	3 – 5 mm	/	P400	P800
HYDROFILLER II	3 – 5 mm	/	P400 – P500	
PERFECTFILLER WHITE	3 – 5 mm	/	P400 – P500	P800
PERFECTFILLER GREY	3 – 5 mm	/	P400 – P500	P800
PERFECTFILLER BLACK	3 – 5 mm	/	P400 – P500	P800
PROFILLER WHITE	3 – 5 mm	/	P400 – P500	P800
PROFILLER GREY	3 – 5 mm	/	P400 – P500	P800
PROFILLER BLACK	3 – 5 mm	/	P400 – P500	P800
DIRECTFILLER WHITE	3 – 5 mm	/	P400 – P500	P800
DIRECTFILLER GREY	3 – 5 mm	/	P400 – P500	P800
DIRECTFILLER BLACK	3 – 5 mm	/	P400 – P500	P800