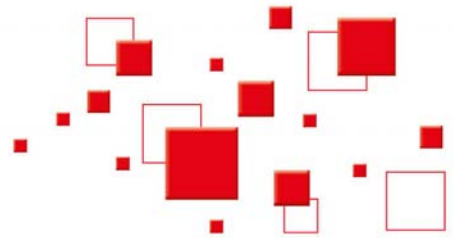


Technical Information

EVERCLEAR C 2550



Multi-purpose clear

Product Category: **C 4**

Fields of use

Clear is safe to apply and easy to process and is therefore suitable for an especially large application spectrum.

Additional Information

Technical characteristics

Solids content 59 % ± 2	Density 0.900 – 1.100 g/cm ³
Storage temperature min. 5°C up to max. 45°C	Shelf life 36 months

Application

Mix well and strain before application.

Note: Alternatively use R 2100 and R 2300 thinners depending on temperature and panel size.

Substrate / Pre-treatment / Cleaning

EVERCLEAR C 2550 is intended for use on ONYX HD.







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EVERCLEAR C 2550



	EVERCLEAR C 2550 H 2500 / H 2520 / H 2550 R 2200	300% by vol. 100% by vol. 100% by vol.	100 g 36.6 g 27.6 g
	Viscosity at 20°C: ISO 4 cup: DIN 4 cup:	40 to 55 seconds 18 to 21 seconds	
	Potlife: 2 hours 20°C		
	Compliant gravity-feed gun HVLP gravity-feed spraygun	1.3 – 1.4 mm 1.3 – 1.5 mm	2.0 – 2.5 bar 0.7 bar at the nozzle
	Spraycoats: 1 ½ 2 Film thickness: 40 – 60 µm	without flash-off app. 3 min. intermediate flash off between coats	
	Drying at 20°C Drying at 40°C Drying at 60°C * Drying times can be influenced by the selection of hardener, reducer and application. SPEEDFLASH S can reduce drying times.	7 hours* 45 – 60 min. at panel temperature* 25 min. at panel temperature*	
	(short wave)	10 min.	

Finishing

Finishing operations after specified drying times and cooling.

Safety instructions

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.