

2K-Sealer

Product Category: **C 2.3**

### Fields of use

Two-component sealer that can be over coated wet on wet with any R-M topcoat. Particularly suitable for use on new panels.

### Additional Information

EXTRASEALER WHITE can be mixed with 5% UNO HD CP / UNO HD CP PLUS mixing bases or 5% ONYX HD mixing bases.

### Technical characteristics

Solids content 73 % ± 2	Density 1.410 –1.510 g/cm <sup>3</sup>
Storage temperature min. 5°C to max. 45°C	Shelf life 24 months

### Application

Stir well before use.

### Substrate / Pre-treatment / Cleaning

All common new substrates

Clean with PK 700 or PK 900.

Sand (steel with P80, aluminum with P150-P180, galvanized steel and solvent-resistant old paintwork with P320).

Clean with PK 1000.

No need to sand new e-coated parts.

Prime rather large bare metal areas with EUROFILL before filler application.






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## EXTRASEALER WHITE



	<b>EXTRASEALER WHITE</b> D 70 / D 80 FR 500 / R 2200 / R 2300	300% by vol. 100% by vol. 100% by vol.	100 g 23 g 21 g
	<b>Viscosity at 20°C:</b> ISO 4 cup: DIN 4 cup:	35 to 45 seconds 17 to 19 seconds	
	<b>Potlife:</b> 2 hours at 20°C		
	<b>HVLP gravity-feed spraygun</b> <b>Compliant gravity-feed spraygun</b>	1.3 – 1.5 mm 1.3 – 1.4 mm	0.7 bar at the nozzle 2.0 – 2.5 bar
	Number of spraycoats: Film thickness:	1 20 – 35 µm	
	Flash-off time at 20°C	15 min.	

### Finishing

Apply R-M topcoat wet on wet.

Parts coated with EXTRASEALER WHITE can be over coated without intermediate sanding for up to 5 days.

### Safety instructions

**2004/42/II B(c) (540) 539:** The EU limit value for this product (product category: IIB.c) in ready-for-use form is max 540 grams of VOC per liter. The VOC content of this product is 539 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.