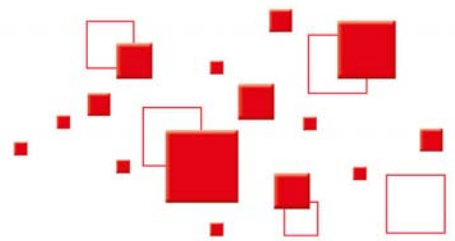


# Technical Information

## FLEXPRO



Additive to prepare EXTRASEALER WHITE / BLACK for direct application to plastics

Product Category: **C 5**

### Fields of use

Additive which makes EXTRASEALER suitable for direct application to all paintable plastic substrates normally used in the automotive industry

### Additional Information

The addition of FLEXPRO does not produce adhesion to unpaintable pure polypropylene (PP) and polyethylene (PE). The product can also be applied to adjacent e-coated new parts, if necessary.

### Technical characteristics

Solids content 11 % ± 2	Density 0.840– 0.940 g/cm <sup>3</sup>
Storage temperature min. 5°C to max. 45°C	Shelf life 24 months

### Application

Stir well before use.

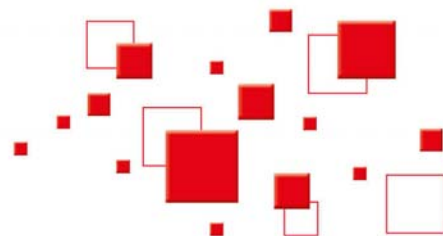
### Substrate / Pre-treatment / Cleaning









Clean with PK 700 or PK 1000 using a sanding pad.  
Clean with PK 1000.

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	<b>EXTRASEALER WHITE / BLACK</b> D 80 / D 70 FLEXPRO	300% by vol. 100% by vol. 100% by vol.	100 g 23 g 21 g
	<b>Viscosity at 20°C:</b> ISO 4 cup: DIN 4 cup:	40 to 47 seconds 18 to 20 seconds	
	<b>Potlife:</b> 1 – 2 hours at 20°C		
	<b>HVLP-gravity-feed spraygun</b> <b>Compliant gravity-feed spraygun</b>	1.3 – 1.5 mm 1.3 – 1.4 mm	0.7 bar at the nozzle 2.5 bar
	Number of spraycoats: Film thickness:	<b>Sealer</b> 1 20 – 35 µm	<b>Sanding filler</b> 2 40 – 60 µm
	Flash-off time 20°C	15 – 20 min. until surface mat	/
	Drying at 60°C	/	25 min.
		/	P400
		/	P500 – P800

### Finishing

Apply R-M topcoat.

### Sealer Application

Plastic parts coated with EXTRASEALER WHITE / BLACK containing FLEXPRO can be over coated without intermediate sanding within 5 days. If necessary, small inclusions can be removed with a fine sanding pad after 20 minutes of drying at 20°C.

### Safety instructions

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.