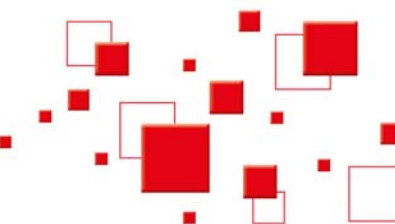


HYDROFILLER II



Water-soluble filler

Product Category: **C 2.3**

Fields of use

Water-borne low-solvent one-component filler suitable for dry sanding. Particularly suitable for repairing cosmetic damage because the filler coat can be lightly sanded and over coated with R-M topcoat after a short flash-off.

Additional Information

Technical characteristics

Solids content 51 % ± 2	Density 1.230 –1.330 g/cm ³
Storage temperature min. 5°C to max. 45°C	Shelf life 18 months

Application

Stir well before use.

Flash-off between spraycoats until mat, no flash-off before drying.

Substrate / Pre-treatment / Cleaning

Clean with PK 700 or PK 900.

Sand (steel with P80, aluminum with P150-P180, galvanized steel and old paintwork with P240).

Clean with PK 1000.

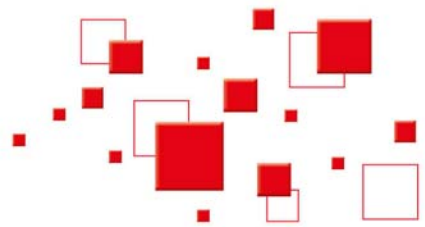
Bare aluminum areas and rather large galvanized steel and body steel areas must be primed with EUROXY CP before filler application.







The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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HYDROFILLER II



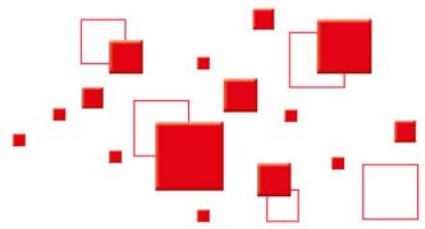
	+ 10% HYDROMIX		
	Viscosity at 20°C:		
	ISO 4 cup:	72 to 108 seconds	
	DIN 4 cup:	25 to 34 seconds	
	Potlife: 7 days		
	HVLP gravity-feed spraygun	1.7 – 1.9 mm	0.7 bar at the nozzle
	Compliant gravity-feed spraygun	1.6 – 1.8 mm	2.0 bar
		Sanding filler	
	Number of spraycoats:	2	
	Film thickness:	40 – 60 µm	
	Flash off until mat between spraycoats		
	Drying at 20°C:	2h, temperature min. 20°C humidity max. 50%	
	Drying at 60°C:	30 min.	
	(short wave)	3 min. at 50% + 5 min. at 100%	
	(medium wave)	15 – 20 min.	







Finishing

	Dry with P400 – P500
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Equipment cleaning: with water immediately after use. Collect waste water and treat it with HYDROPURE, if required.

HYDROFILLER II



	+ 10% HYDROMIX		
	Viscosity at 20°C:		
	ISO 4 cup:	72 to 108 seconds	
	DIN 4 cup:	25 to 34 seconds	
	Potlife: 7 days		
	HVLP gravity-feed spraygun	1.2 mm mini HVLP	0.7 bar at the nozzle
	Number of spraycoats:	Cosmetic repairs	
	Film thickness:	2 – 3 thin coats	
	Flash off until mat between spraycoats	30 – 40 µm	
	Drying at 20°C:	approx. 10 min. until mat	
	(short wave)	3 min. at 50% + 5 min. at 100%	
	(medium wave)	15 – 20 min.	

Finishing

Equipment cleaning: with water immediately after use. Collect waste water and treat it with HYDROPURE, if required.

Safety instructions

2004/42/IIIB(Cl)(540)180: The EU limit value for this product (product category: IIB.Cl) in ready-for-use form is max 540 grams of VOC per liter. The VOC content of this product is 180 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.