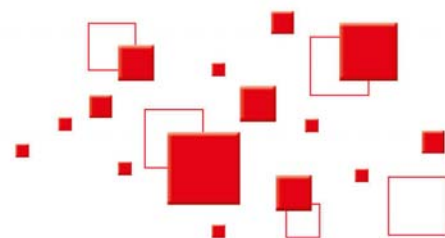


Technical Information

ONYX EASY BLENDER A 2520



Additive for blend-in repairs with ONXY HD

Product Category: **C 5**

Fields of use

Water-based additive for refinishing with ONYX HD using a BLEND'ART process.
For use in BLEND'ART processes either as a transparent pre coat or as an additive in ONYX HD.

Additional Information

Technical characteristics

Solids content 21 % \pm 2	Density 0.950– 1.050 g/cm ³
Storage temperature min. 5°C to max. 45°C	Shelf life 12 months

Application

Shake well before use.

Substrate / Pre-treatment / Cleaning

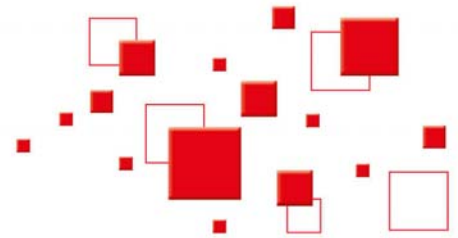
See process described in BLEND'ART ONYX HD






The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

R-M Automotive Refinish Paints, Z.I.du Merret F-60676 Clermont de l'Oise Cedex, Tel. (+33) (0) 3 44 77 77 77, 10/2015



ONYX EASY BLENDER A 2520



		transparent precoat	Additive in ONYX HD
	ONYX EASY BLENDER A 2520	100% by vol.	50% by vol.
	ONYX HD (mixing formula)	/	50% by vol.
	HYDROMIX / HYDROMIX SLOW	60% by vol.	60% by vol.
	Viscosity at 20°C:		
	ISO 4 cup: DIN 4 cup:	45 to 65 seconds 19 to 24 seconds	
	Potlife: 7 days		
	HVLP gravity-feed spraygun	1.4 – 1.5 mm	0.7 bar at the nozzle
	Minijet HVLP	1.0 mm	0.7 bar at the nozzle
	Select spraygun according to size of area to be refinished.		
	See process described in BLEND'ART ONYX HD		
	See process described in BLEND'ART ONYX HD		

Finishing

Safety instructions

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.