

2K Fast Dry Surfacer

Product Category: **C 2.3**

### Fields of use

2-component filler based on polyurethane. Very reliable in application; short drying times and very good sanding behavior.

### Additional Information

#### Technical characteristics

|  |   |
|--|---|
| Solids content<br>73 % ± 2                   | Density<br>1.600 –1.700 g/cm <sup>3</sup> |
| Storage temperature<br>min. 5°C to max. 45°C | Shelf life<br>24 months                   |

### Application

Stir well before use.

For the efficient repair the product is applied with 2 coats and for repairs requiring higher filling properties the product provides the opportunity to be applied in 3 coats up to 120 µm.

Flash-off between spraycoats until mat, no flash-off before drying.

### Substrate / Pre-treatment / Cleaning

Clean with PK 700 or PK 900.

Sand (steel with P80, aluminum with P150-P180, galvanized steel and solvent-resistant old paintwork with P240).

Clean with PK 1000.

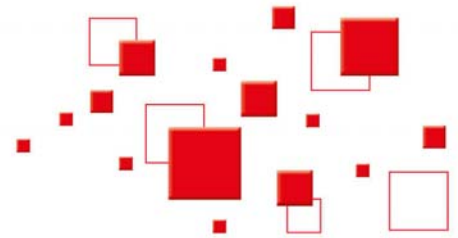
Prime rather large bare metal areas with EUROFILL before filler application.







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## PERFECTFILLER GREY



|   |   |  |  |
|---|---|--|--|
|    | <b>PERFECTFILLER GREY</b><br>D 70 / D 80<br>FR 500 / R 2100 / R 2200 / R 2300 | 100% by vol.<br>25% by vol.<br>25% by vol. | 100 g<br>15 g<br>13 g                  |
|    | <b>Viscosity at 20°C:</b><br>ISO 4 cup:<br>DIN 4 cup:                         | 40 to 58 seconds<br>18 to 23 seconds       |  |
|   | <b>Potlife:</b> 1 hour at 20°C  |  |  |
|    | <b>HVLP gravity-feed spraygun</b><br><b>Compliant gravity-feed spraygun</b>   | 1.7 – 1.9 mm<br>1.6 – 1.8 mm               | 0.7 bar at the nozzle<br>2.0 – 2.5 bar |
|    | Number of spraycoats:<br>Film thickness:                                      | 2<br>50 – 70 µm                            | 3<br>80 – 120 µm                       |
|   | Drying at 20°C:<br>Drying at 60°C:  | 3 hours<br>20 min.                         |  |
|  | (short wave)  | 9 min.                                     |  |

### Finishing

|   |                      |
|---|----------------------|
|  | Dry with P400 – P500 |
|---|----------------------|

### Safety instructions

2004/42/II B(cII)(540)539: The EU limit value for this product (product category: IIB.cII) in ready-for-use form is max 540 grams of VOC per liter. The VOC content of this product is 539 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.