



Quick drying clear

Product Category: **C 4**

### Fields of use

Quick-drying universal clear for applications ranging from small repairs (blend-in repairs, spot repair) up to the complete car side.

### Additional Information

#### Technical characteristics

Solids content 58 % ± 2	Density 0.900 – 1.100 g/cm <sup>3</sup>
Storage temperature min. 5°C up to max. 45°C	Shelf life 36 months

### Application

Mix well and strain before application.

Note: Alternatively use R 2100 and R 2300 thinners depending on temperature and panel size.

### Substrate / Pre-treatment / Cleaning

RAPIDCLEAR C 2570E eSense is intended for use on ONYX HD.

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	<b>RAPIDCLEAR C 2570E eSense</b> <b>H 2550E eSense</b> <b>SPEEDFLASH S A 2120E eSense</b>	300% by vol. 100% by vol. 100% by vol.
	Drying at 20°C <b>RAPIDCLEAR C 2570E eSense</b> <b>H 2550E eSense</b> <b>AIRFLASH A 2140E eSense</b>	300% by vol. 100% by vol. 100% by vol.
	<b>Viscosity at 20°C:</b> ISO 4 cup: DIN 4 cup:	40 to 55 seconds 18 to 21 seconds
	<b>Potlife:</b> 45 minutes 20°C	
	<b>Compliant gravity-feed gun</b> <b>HVLP gravity-feed spraygun</b>	1.3 – 1.4 mm      2.0 – 2.5 bar 1.3 – 1.5 mm      0.7 bar at the nozzle
	Spraycoats:      1½      no flash-off between coats 2      app. 3 min. flash-off time between coats Film thickness:    40 – 60 µm	
	Drying at 20°C      2 – 3 hours with AIRFLASH A 2140E eSense Drying at 40°C      30 – 45 min. at object temperature* Drying at 60°C      10 – 15 min. at object temperature* * Drying times can be influenced by the selection of hardener, reducer and application. SPEEDFLASH S A2120E eSense can reduce drying times.	
	(short wave)	10 min.

### Finishing

Finishing operations after specified drying times and cooling.

### Safety instructions

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.