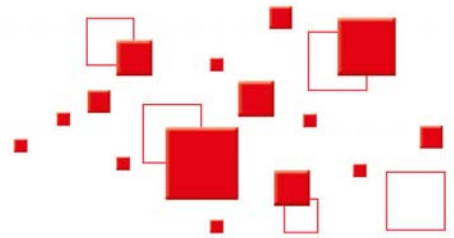


# Technical Information

## SATINTOP



Clear for a silky mat surface

Product Category: **C 4**

### Fields of use

SATINTOP is a clear that produces a uniformly silky mat surface. In order to achieve different gloss levels (12 – 65 units at an angle of 60°), you can mix the product with R-M SILICATOP Clear. For further information, please refer to B 6 "Matt Shade concept".

### Additional Information

SATINTOP is a perfect supplement for painting plastic add-on parts (rigid and semi-rigid). No need to add FLEX when painting plastic parts, as SATINTOP is adequately elastic.  
SATINTOP must not be used in mixing shelves.

### Technical characteristics

Solids content 45 % ± 2	Density 0.950 – 1.050 g/cm <sup>3</sup>
Storage temperature min. 5°C up to max. 45°C	Shelf life 24 months

### Application

Stir well before use.  
For combi-booths, take additional heating rate into account until panel temperature has been reached.

### Substrate / Pre-treatment / Cleaning

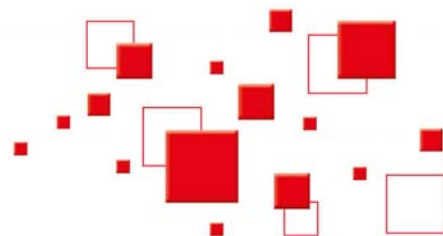
SATINTOP can be applied over R-M basecoats.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at [www.mppaint.com](http://www.mppaint.com) or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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## SATINTOP



	SATINTOP H 9000 SC 850 When using the hardener H 420:	100% by vol. 25% by vol. 25% by vol.	100 g 27 g 22 g
	SATINTOP H 420 SC 850		100 g 23 g 36 g
	<b>Viscosity at 20°C:</b> ISO 4 cup: DIN 4 cup:	 32 to 36 seconds 16 to 18 seconds	
	<b>Potlife:</b> 2 hours at 20°C		
	<b>HVLP gravity-feed spraygun</b> <b>Compliant gravity-feed spraygun</b>	1.3 – 1.5 mm 1.3 – 1.4 mm	0.7 bar at the nozzle 2.0 – 2.5 bar
	Spraycoats: Film thickness: Flash off until mat between spraycoats and before stoving. After the first spraycoat, allow to flash off for 10 – 15 min, after the second spraycoat for 15 – 20 min. Do not flash off for more than 25 minutes after each spraycoat.	2 40 – 50 µm	
	Drying at 60°C:	30 min.	
	(short wave) (medium wave)	3 min. at 50% + 6 min. at 100% 13 min.	

### Finishing

May be over coated with the same product after the indicated drying times.

### Safety instructions

**2004/42/IIIB(e)(840)700:** The EU limit value for this product (product category: IIB.e) in ready-for-use form is max 840 grams of VOC per liter. The VOC content of this product is 700 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.