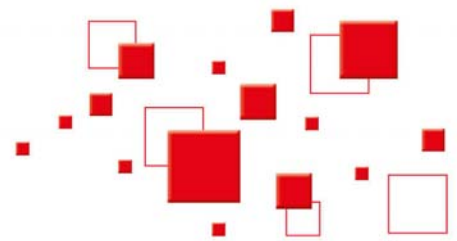


Technical Information

SATINTOP II



Clear for a silky mat surface

Product Category: **C 4**

Fields of use

SATINTOP II is a clear that produces a uniformly silky mat surface.

In order to achieve different gloss levels (12 – 65 units at an angle of 60°), you can mix the product with R-M SILICATOP Clear. For further information, please refer to B 6.1 "Matt Shade concept".

Additional Information

SATINTOP II is a perfect supplement for painting plastic add-on parts (rigid and semi-rigid). No need to add FLEX when painting plastic parts, as SATINTOP II is adequately elastic.

SATINTOP II must not be used in mixing shelves.

Technical characteristics

Solids content 45 % ± 2	Density 0.950 – 1.050 g/cm ³
Storage temperature min. 5°C up to max. 45°C	Shelf life 24 months

Application

Stir well before use.

For combi-booths, take additional heating rate into account until panel temperature has been reached.

Substrate / Pre-treatment / Cleaning

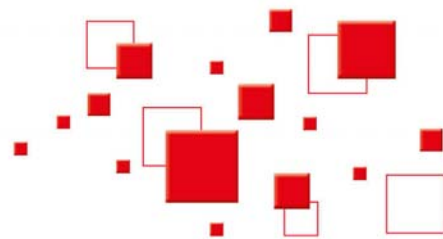
SATINTOP II can be applied over R-M basecoats.









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SATINTOP II



	SATINTOP II H 2490	100% by vol. 50% by vol.	
	Alternative: SATINTOP II H 420 SC 850		100 g 23 g 36 g
	Alternative: SATINTOP II H 9000 SC 850	100% by vol. 25% by vol. 25% by vol.	100 g 27 g 22 g
	Viscosity at 20°C: ISO 4 cup: DIN 4 cup:	32 to 36 seconds 16 to 18 seconds	
	Potlife: 2 hours at 20°C		
	HVLP gravity-feed spraygun Compliant gravity-feed spraygun	1.3 – 1.5 mm 1.3 – 1.4 mm	0.7 bar at the nozzle 2.0 – 2.5 bar
	Spraycoats: Film thickness: Flash off until mat between spraycoats and before stoving. After the first spraycoat, allow to flash off for at least 10 – 15 min, after the second spraycoat for at least 15 – 20 min. Do not flash off for more than 25 minutes after each spraycoat.	2 40 – 50 µm	
	Drying at 60°C:	30 min.	
	(short wave) (medium wave)	3 min. at 50% + 6 min. at 100% 13 min.	

Finishing

May be over coated with the same product after the indicated drying times.

Safety instructions

2004/42/IIB(e)(840)700: The EU limit value for this product (product category: IIB.e) in ready-for-use form is max 840 grams of VOC per liter. The VOC content of this product is 700 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.