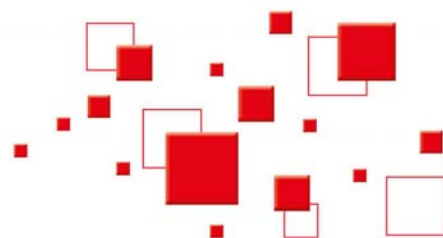


# Technical Information

## STARLUX CP



High-gloss 2K VOC clearcoat

Product Category: **C 4**

### Fields of use

For applications ranging from repair of individual panels to overall resprays.

### Additional Information

STARLUX CP stands out particularly because of its excellent overspray absorption and high gloss level.

### Technical characteristics

Solids content 58 % ± 2	Density 0.970 – 1.070 g/cm <sup>3</sup>
Storage temperature min. 5°C up to max. 45°C	Shelf life 36 months

### Application

For combi-booths, take additional heating rate into account until panel temperature has been reached.  
Note: Use the slower SC 850 thinner in temperatures above 25°C or when refinishing large surfaces.

### Substrate / Pre-treatment / Cleaning

STARLUX CP was designed for use on ONYX HD basecoats.







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## STARLUX CP



	<b>STARLUX CP</b> H 420 SC 820	300% by vol. 100% by vol. 100% by vol.	100 g 36 g 29 g
	<b>Viscosity at 20°C:</b> ISO 4 cup: DIN 4 cup:	52 to 62 seconds 20 to 24 seconds	
	<b>Potlife:</b> 2 hours at 20°C		
	<b>HVLP gravity-feed spraygun</b> <b>Compliant gravity-feed spraygun</b>	1.3 – 1.5 mm 1.3 – 1.4 mm	0.7 bar at the nozzle 2.0 – 2.5 bar
	Number of spraycoats: Film thickness:	1 thin + 1 wet coat 40 – 60 µm 3 minutes between spraycoats	
	Drying at 60°C	30 min.	
	(short wave)	8 min.	

### Finishing

Finishing operations after specified drying times and cooling

### Safety instructions

**2004/42/IIIB(d)(420)419:** The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.