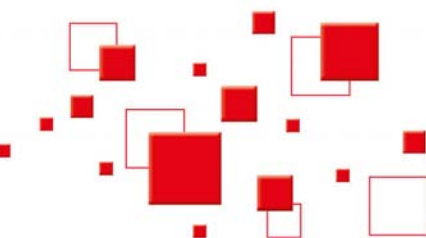


Technical Information

STARLUX CP / CHRONOLUX CP



Gloss-reduced and/or textured finishes

Product Category: **C 4**

Fields of use

Clearcoat for the repair of gloss-reduced and / or textured finishes

Additional Information

Technical characteristics

Solids content 58 – 61 % ± 2	Density 0.970 – 1.070 g/cm ³
Storage temperature min. 5°C up to max. 45°C	Shelf life 36 months

Application

For combi-booths, take additional heating rate into account until panel temperature has been reached.
Note: Use the slower SC 850 thinner in temperatures above 25°C or when refinishing large surfaces.

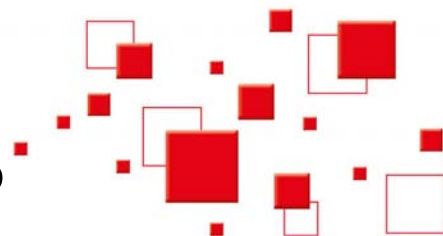
Substrate / Pre-treatment / Cleaning







STARLUX CP and CHRONOLUX CP are suitable for use on ONYX HD basecoats.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.mppaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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	Mat and / or textured	Gloss-reduced and / or textured
	STARLUX CP / CHRONOLUX CP 150% by vol. 100 g SPECIAL MAT 09 / MT 900 150% by vol. * 96 g H 420 100% by vol. 73 g SC 820 100% by vol. 56 g * or as specified in the mixing formula	200% by vol. 100 g 100% by vol. * 48 g 150% by vol. 82 g 100% by vol. 42 g
	Viscosity at 20°C: ISO 4 cup: 52 to 62 seconds DIN 4 cup: 20 to 24 seconds	
	Potlife: 2 hours at 20°C	
	HVLP gravity-feed spraygun 1.3 – 1.5 mm Compliant gravity-feed gun 1.3 – 1.4 mm	0.7 bar at the nozzle 2.0 – 2.5 bar
	Spraycoats: 1 thin + 1 wet coat Film thickness: 40 – 50 µm Flash off until mat between spraycoats and before stoving.	
	Drying at 60°C: 30 min.	
	(short wave) 3 min. 50 % + 10 min. 100 %	

Finishing

May be over coated with the same product after the indicated drying times.

Safety instructions

2004/42/IIB(e)(840)839: The EU limit value for this product (product category: IIB.e) in ready-for-use form is max 840 grams of VOC per liter. The VOC content of this product is 839 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.