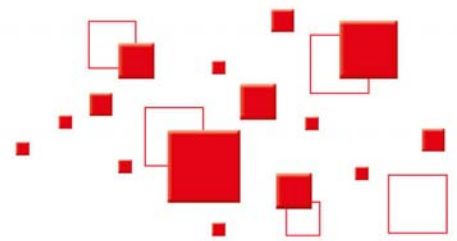


Technical Information

STOP FILLER II



Polyester spray filler

Product Category: **C 2.1**

Fields of use

Polyester filler to be applied with a gravity-feed spray gun. Particularly suitable for repairing large areas. Especially hail-damaged paintwork can be repaired efficiently with STOP FILLER II.

Additional Information

Less edge marking when used with 2K SF Primer AKROFILL. This mixture ensures good sandability and adhesion.

Technical characteristics

Solids content 71 % ± 2	Density 1.430–1.530 g/cm ³
Storage temperature min. 5°C up to max. 45°C	Shelf life 8 months

Application

Stir well before use

Substrate / Pre-treatment / Cleaning

Clean with PK 700 or PK 900.

Sand (steel with P80, aluminum with P150-P180, galvanized steel, glass-fiber reinforced plastics (GRP, SMC) and well-cured solvent-resistant old paintwork with P240).

Clean with PK 1000.

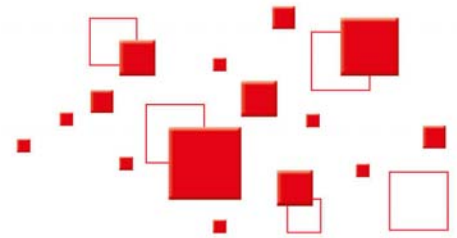
Bare metal surfaces (steel, aluminum, galvanized substrates) must previously be primed with one coat of AKROFILL and dried at 60°C for 20 min.







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STOP FILLER II



	STOP FILLER II STOP FILLER Hardener	100% by vol. 5% by vol.	100 g 3 g
	Potlife:	25 – 30 minutes at 20°C	
	HVLP gravity-feed spraygun Compliant gravity-feed spraygun	2.5 – 3.0 mm 2.5 mm	0.7 bar at the nozzle 2.0 – 3.0 bar
	Number of spraycoats: Film thickness: If a film thickness of > 300 µm is required, a second spray body filler layer can be applied without intermediate sanding after having dried the first layer	3 – 5 150 µm – 300 µm	
	Drying at 20°C: Drying at 60°C:	3 – 4 hours 30 min.	
	(short wave) (medium wave)	10 min. at 50% 15 – 20 min.	
	P150 pre-sanding P240 fine sanding		

Finishing

Safety instructions

2004/42/II(b)(250)249: The EU limit value for this product (product category: IIB.b) in ready-for-use form is max 250 grams of VOC per liter. The VOC content of this product is 249 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.