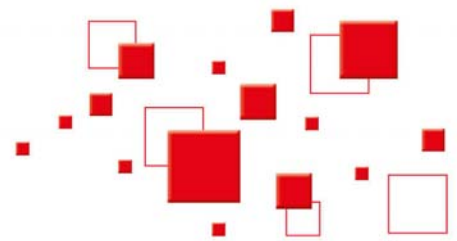


Technical Information

STOP FLEX



Polyester putty for plastics

Product Category: **C 2.1**

Fields of use

Flexible polyester putty for repairing plastic parts. STOP FLEX allows small scratches or pores in the substrate to be leveled out, for example after repair with a repair kit.

Additional Information

STOP FLEX is quick drying, easy to sand and has an excellent finish quality.

Technical characteristics

Solids content 87 % ± 2	Density 1.780–1.880 g/cm ³
Storage temperature min. 5°C up to max. 45°C	Shelf life 12 months

Application

Stir well before use. Mix intensively to avoid any marble effect.
Respect the mixing ratio. Using too much hardener can lead to topcoat discoloration (peroxide spots) while using too little hardener can increase the drying time.

Substrate / Pre-treatment / Cleaning

Clean with PK 700 or PK 1000.
Sand with P80 or P150.
Clean with PK 1000.

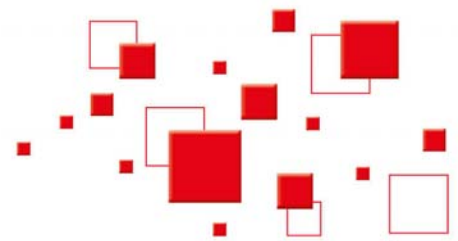
STOP FLEX can be applied to all paintable plastic substrates normally used in the automotive industry. The product is not suitable for use on unpaintable pure polypropylene (PP) and polyethylene (PE).






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STOP FLEX



		< 12°C	12 – 25°C	> 25°C
	STOP FLEX	100 g	100 g	100 g
	Hardener	3 g	2.5 g	1.5 g
	Potlife:	5 min. at 20°C		
	Number of coats: Film thickness:	1 – 2 1 – 2 mm maximum		
	Drying at 20°C: Drying at 60°C:	25 – 35 min. 15 min.		
	(short wave) (medium wave)	8 min. at 50% 10 min.		
	Dry with P80, P150, P240, P320			

Finishing

Safety instructions

2004/42/IIB(b)(250)180: The EU limit value for this product (product category: IIB.b) in ready-for-use form is max 250 grams of VOC per liter. The VOC content of this product is 180 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.