

Polyester putty with glass fibers

Product Category: **C 2.1**

Fields of use

Polyester putty with glass fibers for repairing steel panels with isolated holes in them or ruptures in glass-fiber reinforced plastics (GRP, SMC).

Additional Information

Technical characteristics

Solids content 84 % ± 2	Density 1.600–1.700 g/cm ³
Storage temperature min. 5°C up to max. 45°C	Shelf life 12 months

Application

Stir well before use. Mix intensively to avoid any marble effect.

Respect the mixing ratio. Using too much hardener can lead to topcoat discoloration (peroxide spots) while using too little hardener can increase the drying time.

Substrate / Pre-treatment / Cleaning

Clean with PK 700 / PK 900 or PK 1000.

Dry sand with P36.

Clean with PK 1000.

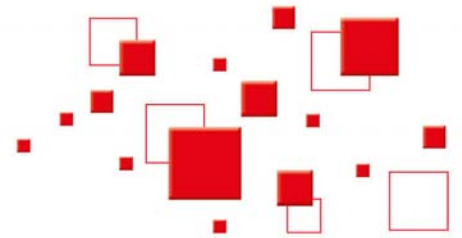
Apply STOP GLASSFIBER exclusively to bare metal surfaces (steel, galvanized steel and aluminum).






Do not use STOP GLASSFIBER on phosphating primers or thermoplastic substrates.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.mppaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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STOP GLASSFIBER



		< 12°C	12 – 25°C	> 25°C
	STOP GLASSFIBER	100 g	100 g	100 g
	Hardener	3 g	2.5 g	1.5 g
	Potlife:	5 min. at 20°C		
	Number of coats: Film thickness:	depending on damage being repaired depending on damage being repaired		
	Drying at 20°C: Drying at 60°C: Drying will take longer when product is applied to a cold substrate.	30 min. to 1 hour, depending on coat thickness 15 – 20 min.		
	(short wave) (medium wave)	8 min. at 50% 10 min.		
	Dry with P80			

Finishing

Safety instructions

2004/42/IIB(b)(250)180: The EU limit value for this product (product category: IIB.b) in ready-for-use form is max 250 grams of VOC per liter. The VOC content of this product is 180 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.