



2K-Fast putty

Product Category: **C 2.1**

### Fields of use

Fast drying, easy sanding polyester putty suitable for repairing steel, galvanized steel, aluminum and glass-fiber reinforced plastics (GRP, SMC).

### Additional Information

#### Technical characteristics

Solids content 86 % ± 2	Density 1.680–1.780 g/cm <sup>3</sup>
Storage temperature min. 5°C up to max. 45°C	Shelf life 12 months

### Application

Stir well before use. Mix intensively to avoid any marble effect.

Respect the mixing ratio. Using too much hardener can lead to topcoat discoloration (peroxide spots) while using too little hardener can increase the drying time.

### Substrate / Pre-treatment / Cleaning

Clean with PK 700 or PK 900.

Sand (steel and galvanized steel with P80, aluminum with P150-P180).

Clean with PK 1000.

Do not use the product on phosphating primers or thermoplastic substrates.

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## STOP QUICK



		< 12°C	12 – 25°C	> 25°C
	STOP QUICK	100 g	100 g	100 g
	Hardener	3 g	2.5 g	1.5 g
	Potlife:	5 min. at 20°C		
	Number of coats:	2 – 3		
	Drying at 20°C: Drying at 60°C: Drying will take longer when product is applied to a cold substrate.	15 min. 10 min.		
	(short wave) (medium wave)	4 min. at 50% 6 min.		
	Dry with P80, P150, P240			

### Finishing

### Safety instructions

2004/42/IIB(b)(250)180: The EU limit value for this product (product category: IIB.b) in ready-for-use form is max 250 grams of VOC per liter. The VOC content of this product is 180 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.