

Multi-purpose polyester putty

Product Category: **C 2.1**

Fields of use

Multi-purpose polyester putty which can be applied to all substrates normally used in the automotive industry: electro coat primers, galvanized steel, automobile body sheet, aluminum, glass-fiber reinforced plastics (GRP, SMC).

Additional Information

STOP UNI is quick drying, easy to sand and has an excellent finish quality. It offers limited corrosion protection on metal substrates.

Technical characteristics

Solids content 85 % ± 2	Density 1.610–1.710 g/cm ³
Storage temperature min. 5°C up to max. 45°C	Shelf life 12 months

Application

Stir well before use. Mix intensively to avoid any marble effect.

Respect the mixing ratio. Using too much hardener can lead to topcoat discoloration (peroxide spots) while using too little hardener can increase the drying time.

Substrate / Pre-treatment / Cleaning

Clean with PK 700 or PK 900.

Sand (steel and galvanized steel with P80, aluminum with P150-P180).

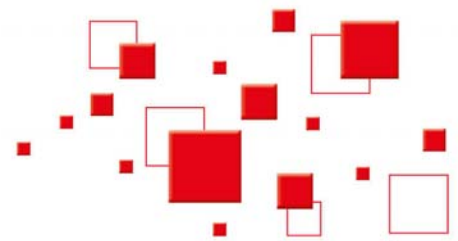
Clean with PK 1000.






Do not use the product on phosphating primers or thermoplastic substrates.

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STOP UNI



		< 12°C	12 – 25°C	> 25°C
	STOP UNI	100 g	100 g	100 g
	Hardener	3 g	2.5 g	1.5 g
	Potlife:	5 min. at 20°C		
	Number of coats: Film thickness	2 – 3 2 – 3 mm max.		
	Drying at 20°C: Drying at 60°C:	20 min. 10 min.		
	(short wave) (medium wave)	4 min. at 50% 6 min.		
	Dry with P80, P150, P240			

Finishing

Safety instructions

2004/42/IIB(b)(250)180: The EU limit value for this product (product category: IIB.b) in ready-for-use form is max 250 grams of VOC per liter. The VOC content of this product is 180 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.