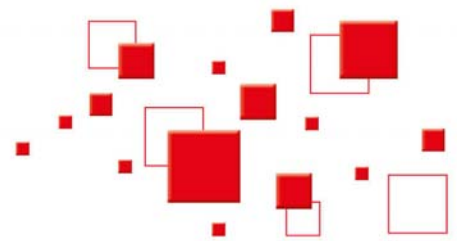


Technical Information

SUPREMELUX CP



Scratch-resistant clear

Product Category: **C 4**

Fields of use

For repairing vehicles with scratch-resistant original paint finishes.

Additional Information

The SUPREMELUX CP clearcoat ensures an excellent and perfect finish quality. The product is scratch-resistant thanks to its good "reflow" properties. SUPREMELUX CP ensures high process reliability.

Technical characteristics

Solids content 62 % ± 2	Density 0.960 – 1.060 g/cm ³
Storage temperature min. 5°C up to max. 45°C	Shelf life 36 months

Application

Note: Use the slower SC 880 thinner in temperatures above 25°C or when refinishing large surfaces. For combi-booths, take additional heating rate into account until panel temperature has been reached.

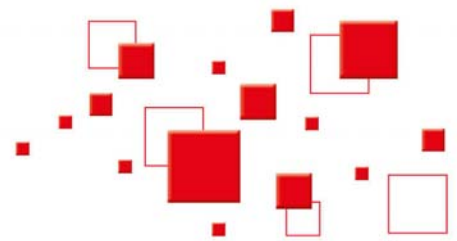
Substrate / Pre-treatment / Cleaning







SUPREMELUX CP was designed for use on ONYX HD basecoats.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.mppaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

R-M Automotive Refinish Paints, Z.I. du Merret F-60676 Clermont de l'Oise Cedex, Tel. (+33) (0) 3 44 77 77 77, 12/2014





	SUPREMELUX CP H 420 SC 820	300% by vol. 100% by vol. 100% by vol.	100 g 37 g 29 g
	Viscosity at 20°C: ISO 4 cup: DIN 4 cup:	44 to 52 seconds 19 to 21 seconds	
	Potlife: 2 hours at 20°C		
	HVLP gravity-feed spraygun Compliant gravity-feed spraygun	1.3 – 1.5 mm 1.3 – 1.4 mm	0.7 bar at the nozzle 2.0 – 2.5 bar
	Number of spraycoats: Film thickness: 3 minutes between spraycoats On vertical surfaces, apply one thin and one full spraycoat without intermediate flash-off (film thickness of approx. 50 µm).	2 40 – 60 µm	
	Drying at 60°C	30 min.	
	(short wave)	8 min.	

Finishing

Finishing operations after specified drying times and cooling

Safety instructions

2004/42/II B(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.