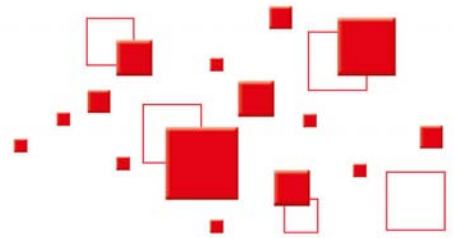


Process Information

Paint system minor paintwork damage



Process description

Application of SUPREMETOP CP for Minor damage Repair.

We recommend using this refinishing method on vertical surfaces. When repairing colours formulated mainly with aluminium and effect pigments, we advise against using this method in the middle of upper visible surfaces. This method of repairing minor paintwork damage with SUPREMETOP CP has been developed for professional refinish centres. The goal is to reliably achieve invisible repairs for all shades of the colour range.

Substrates

- ultra scratch-resistance Automotive OEM finishes, fully cured and solvent-resistant
- ultra scratch-resistance Refinishes, fully cured and solvent-resistant
- ONYX HD basecoat

Products required

- PK 2000
- SUPREMETOP CP
- SC 850 / SC 880
- MULTI SPOT
- JET 5

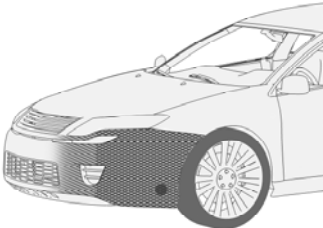
Safety instructions

It cannot be ruled out that these products contain particles < 0.1 µm.

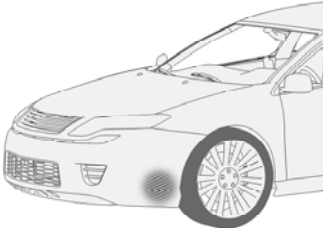
The products are suitable for professional use only.

For the use of these products please adhere to the actual safety recommendations and the personal protective equipment.

Pre-treatment

	<p>Polishing of SUPREMETOP CP melt-in zone Polishing with Sanding paste + suitable closed pore foam pad Degrease with PK 2000.</p>
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1) ONYX HD: application and blending into the adjacent area

	<p>Please use BLEND'ART process</p>
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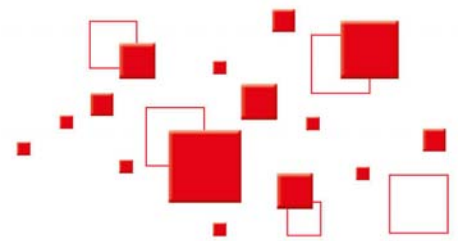
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Process Information

Paint system minor paintwork damage



2) SUPREMETOP CP

	Mixing ratio:	
	SUPREMETOP CP	100 g
	H 802	40 g
	SC 850	20 g
	JET 5	5 g
	Spray gun:	1.2 mm mini HVLP
Pressure:	1.5 – 2.0 bar	
Application:	1 thin and 1 full spray coat, overlapping.	
Flash-off:	No flash-off between and after coats.	

3) Melting in the fade out area (1st Step)

	Mixing ratio:	
	SUPREMETOP CP / H 802 / SC 850 / JET 5	100% by vol.
	SC 880	100% by vol.
	Spray gun:	1.2 mm mini HVLP
	Pressure:	1.5 – 2.0 bar
	Application:	1 – 2 to the clear coat fade-out zone
Flash-off:	No flash-off between coats.	
This working step does not comply with European VOC legislation.		

4) Melting in the fade out area (2nd Step)

	Mixing ratio:	
	Mix from the 1 st Step "Melting in the fade out area"	100% by vol.
	MULTI SPOT	400% by vol.
	Spray gun:	1.2 mm mini HVLP
	Pressure:	1.5 – 2.0 bar
	Application:	1 – 2 to the clear coat fade-out zone
Drying:	30 min 60°C and then short-wave infrared 30 min at 100 %	
This working step does not comply with European VOC legislation.		

5) Polishing

	1) Sanding from Dust Inclusions Sanding with P2000 wet.
	2) Polishing with Sanding paste + suitable closed pore foam pad
	3) Polishing with Fine Sanding paste + suitable serrated closed pore foam pad
	4) Polishing with High Gloss Polish + suitable serrated open pore foam pad
	5) Cleaning only with water