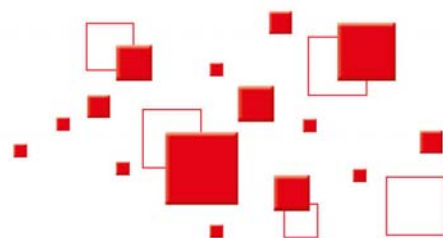


Technical Information

TRANSPARENT SEALER CP



Transparent acrylic 2K sealer

Product Category: **C 2.3**

Fields of use

2-component sealer for wet-on-wet application. It can be used as an adhesion promoter and as a sealer for the refinishing of used cars. For design finishes or sign-writing on new cars, the product is suitable as an adhesion promoter.

Additional Information

TRANSPARENT SEALER CP offers outstanding adhesion to fully cured solvent-resistant substrates that have been cleaned but not sanded and can be used on Wash primer.

Technical characteristics

Solids content 65 % ± 2	Density 1.080–1.180 g/cm ³
Storage temperature min. 5°C to max. 45°C	Shelf life 24 months

Application

Stir well before use

Substrate / Pre-treatment / Cleaning

Remove any traces of grease or silicone with PK 900. Carefully wipe only small areas at a time.

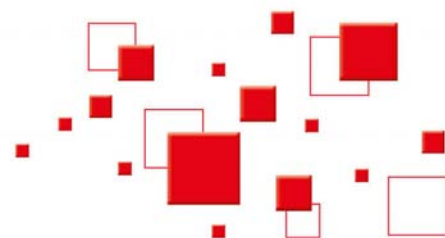
When respraying older vehicles, soak a sanding pad with PK 900 and clean the surface. Areas which are exposed to excessive stress (front area of the bonnet, door handle recess areas) should be dry sanded with P500 paper.






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TRANSPARENTSEALER CP



	TRANSPARENT SEALER CP D 80 / D 70 FR 500 / R 2100 / R 2200 / R 2300	300% by vol. 100% by vol. 100% by vol.	100 g 27 g 25 g
	Viscosity at 20°C: ISO 4 cup: DIN 4 cup:	35 to 45 seconds 17 to 19 seconds	
	Potlife: 2 hours at 20°C		
	HVLP gravity-feed spraygun Compliant gravity-feed spraygun	1.3 – 1.5 mm 1.3 – 1.4 mm	0.7 bar at the nozzle 2.0 – 2.5 bar
	Number of spraycoats: Film thickness:	1 approx. 30 µm	
	Flash-off time at 20°C	30 min.	

Finishing

Apply R-M topcoat wet on wet.

Intermediate sanding is required when flash-off time exceeds 3 hours at 20°C.

Safety instructions

2004/42/II B(cII)(540)525: The EU limit value for this product (product category: IIB.cII) in ready-for-use form is max 540 grams of VOC per liter. The VOC content of this product is 525 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.