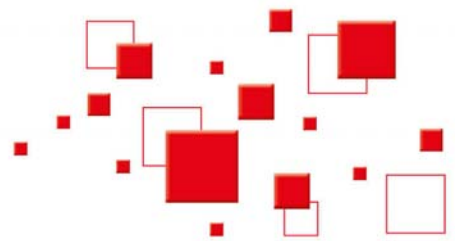


Technical Information

ULTRA FLASH FLAKE



Basecoat with chrome-like effect

Product Category: **C 3.2**

Fields of use

ULTRA FLASH FLAKE is a special basecoat giving a chrome-like effect. This effect can be found on various hang-on parts of vehicles for the repair of which ULTRA FLASH FLAKE was developed.

Additional Information

Technical characteristics

| | |
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| Solids content Ø 2.0 % | Density 0.830 – 0.930 g/cm ³ |
| Storage temperature min. 5°C to max. 45°C | Shelf life 24 months |

Application

New mixing bases must be stirred manually before use and additionally for 15 minutes in the mixing machine. Stir all products stored in the mixing machine twice a day for 15 minutes.
In higher temperatures, the use of BC 030 thinner is recommended.

Substrate / Pre-treatment / Cleaning

Clean with PK 700 or PK 2000.

Sand with P500 / P1000 (sanding filler and well-cured solvent-resistant old paintwork).

Clean with PK 700 or PK 2000.

A homogeneous, black substrate is necessary for creating an extremely shining chrome-satin effect.

Effect and color shade variations can be achieved by different substrate colors or by tinting the ULTRA FLASH FLAKE basecoat. Please refer to the mixing formula for further details.







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ULTRA FLASH FLAKE



| | | | |
|---|---|---|--|
|  | BC 201 (Step 1) H 9000 BC 020 | 100% by vol. 5% by vol. 60% by vol. | 100 g 6 g 53 g |
|  | ULTRA FLASH FLAKE (Step 2) H9000 | 100% by vol. 3% by vol. | 100 g 3 g |
|  | Viscosity at 20°C: ISO 4 cup: DIN 4 cup: | 14 seconds 12 seconds | |
| | Potlife: 8 hours at 20°C | | |
|  | HVLP gravity-feed spraygun Compliant gravity-feed spraygun | 1.3 – 1.5 mm 1.3 – 1.4 mm | 0.7 bar at the nozzle 2.0 – 2.5 bar |
|  | Number of spraycoats: Film thickness: | BC 201: 2 15 – 20 µm | ULTRA FLASH FLAKE 3 – 4 5 – 10 µm |
|  | Drying at 20°C: | 5 min. after each spraycoat | |

Finishing

After the flash-off, apply R-M clear wet on wet.

Safety instructions

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.