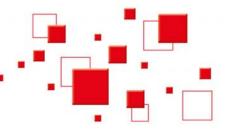
Technical Information

UNO HD 420



Jet black SC 203 Product Category: C 3.3

Fields of use

Factory-packed UNO HD CP / UNO HD CP PLUS topcoat.

Additional Information

Technical characteristics

Solids content	Density
63 % ± 2	0.970 – 1.070 g/cm ³
Storage temperature min. 5°C to max. 45°C	Shelf life 36 months

Application

Sir well before use.

Use the SC 820 / R 2100 thinner for small repairs or when working in low temperatures. Use the slower SC 880 / R 2300 thinner in temperatures above 25°C or when refinishing large surfaces.

Substrate / Pre-treatment / Cleaning

Clean with PK 2000.

Sand with P400 (sanding filler and well-cured or solvent-resistant old paintwork).

Clean with PK 2000.

Alternative: apply to R-M wet-on-wet filler or sealer.

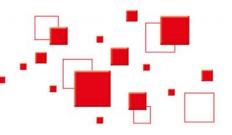
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Technical Information

UNO HD 420



	UNO HD CP SC 203 100% by vol. 100 g H 420 25% by vol. 28 g SC 850 / R 2200 25% by vol. 23 g	UNO HD CP PLUS SC 203 100% by vol. 100 g H 2500 33% by vol. 36 g R 2200 33% by vol. 27 g
s	Viscosity at 20°C: ISO 4 cup: DIN 4 cup:	68 to 70 seconds 24 to 25 seconds
	Potlife: 2 hours at 20°C	
***	HVLP gravity-feed spraygun Compliant gravity-feed spraygun	1.3 – 1.5 mm 0.7 bar at the nozzle 1.3 – 1.4 mm 2.0 – 2.5 bar
	Spraycoats: Film thickness:	1 thin + 1 full coat 50 – 60 µm
	Drying at 20°C: Drying at 60°C:	/ 30 min.
	(short wave)	3 min. at 50% + 10 min. at 100%

Finishing

Finishing operations after full curing or after the specified drying times + cooling. May be over coated with the same product after the indicated drying time.

Safety instructions

2004/42/IIB(d)(420)410: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 410 g/l.

It cannot be ruled out that this product contains particles < 0.1 μm .

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

