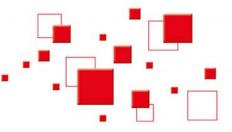
### **Technical** Information

## **UNO HD SC 804**



Mat black Product Category: C 3.3

#### Fields of use

Factory-packed mat black UNO HD direct-gloss topcoat.

#### **Additional Information**

#### **Technical characteristics**

Solids content	Density	
42 % ± 2	1.010 – 1.110 g/cm³	
Storage temperature	Shelf life	
min. 5°C to max. 45°C	36 months	

#### **Application**

Stir well before use.

Use the SC 820 / R 2100 thinner for small repairs or when working in low temperatures.

Use the slower SC 880 / R 2300 thinner in temperatures above 25°C or when refinishing large surfaces.

#### Substrate / Pre-treatment / Cleaning

Clean with PK 700 or PK 2000.

Sand with P400 (sanding filler and well-cured or solvent-resistant old paintwork).

Clean with PK 700 or PK 2000.

Alternative: apply to R-M wet-on-wet filler or sealer.

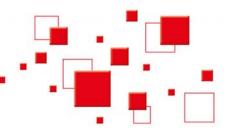
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## **Technical** Information

# UNO HD SC 804



	UNO HD SC 804 H 9000 SC 850 / R 2200	100% by vol. 25% by vol. 25% by vol.	100 g 27 g 23 g	Or with H 420 hardene UNO HD SC 804 H 420 SC 850 / R 2200	er 100 g 21 g 23 g
	Or with H 2500 harde UNO HD SC 804 H 2500 R 2200	ner 100 g 36 g 27 g			
s	Viscosity at 20°C: ISO 4 cup: DIN 4 cup:			45 to 52 seconds 19 to 21 seconds	
	Potlife: 3 hours at 20	°C			
***	HVLP gravity-feed spraygun Compliant gravity-feed spraygun		1.3 – 1.5 mm 1.3 – 1.4 mm	0.7 bar at the nozzle 2.0 – 2.5 bar	
	Spraycoats: Film thickness:			2 40 – 50 µm	
	Drying at 20°C:  Drying at 60°C:		dust-free after 30 min. ready for assembly after 2 hours fully cured after 24 hours 30 min.		
	(short wave)			8 min.	

#### **Finishing**

May be over coated with the same product after full curing or after the indicated drying times.

#### **Safety instructions**

**2004/42/IIB(e)(840)600:** The EU limit value for this product (product category: IIB.e) in ready-for-use form is max 840 grams of VOC per liter. The VOC content of this product is 600 g/l.

It cannot be ruled out that this product contains particles < 0.1  $\mu m.$ 

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

