

PerfomTOP

C 2A54

Variant with texture additive A 2A84 TextureADD

Application: Advance Series - Clear coat, universal C 2A54 PerfomTOP with texture additive A 2A84 TextureADD.

Remarks: Add 25 to 50% of A 2A84 to produce the desired texture or mix as per mixing formula.



Mixing Ratio PreMix

2 C 2A54 Clear coat, universal
1 A 2A84 Texture additive

Or as per published formula.

2:1+10 % by volume



Mixing Ratio

100 % by volume PreMix



Hardener

50 % by volume H 2A24 Topcoat hardener, medium



Thinner

10 % by volume R 2A24 Thinner, medium



Spray viscosity at 20°C

DIN 4: 19-23 s **Potlife at 20°C** 6 h
ISO 4: 45-60 s

Safety advice:

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions.



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	 HVLP spray gun	 Compliant gravity-feed spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size	1.3	1.3-1.4
Number of spray coats	2	
Flash off at 20°C	min	Flash off until mat between spray coats and before stoving.
Film thickness	µm	50-70

Drying



Drying at 20°C	10 h
Drying at 60°C	30 min



Infrared (short wave)	8 min
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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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