

# 1K PROTECT Dark Grey

## PM 2A34

### Variant for primer application

<b>Application:</b>	Advance Series - undercoat solutions.
<b>Key Features:</b>	Primer, dark grey can be used either as a primer applied in one or two spray coats followed by a filler coat or as primer filler directly under a topcoat.
<b>Remarks:</b>	The material is ready for use. <b>Product is suitable on</b> <ul style="list-style-type: none"><li>• Sheet steel</li><li>• Galvanised sheet steel</li><li>• Aluminium</li><li>• OEM parts with e-coat</li><li>• Old paintwork</li><li>• GRP / SMC</li></ul>

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<b>Storage temperature</b>	5-45 °C
<b>Shelf life</b>	36 months

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#### Cleaning

Clean with PK 1A15 or PK 2A15.

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#### Safety advice:

**2004/42/IIIB(e)(840)695:** The EU limit value for this product (product category: IIB.e) in ready-for-use form is max 840 grams of VOC per liter. The VOC content of this product is 695 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at [www.rmpaint.com](http://www.rmpaint.com) or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



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#### Handling



Do not use deformed aerosol cans. While shaking the can, do not strike against solid objects. During shaking, the mixing balls are released. Avoid bumps, friction and impact.



Shake vigorously for 2 min. before each use.



Number of spray coats: 1-2  
Film thickness: 15 - 20 µm

#### Drying



Drying at 20°C      10 min

#### Remark

When product is used as a primer, apply an ADVANCE Series 2K filler or topcoat wet on wet. Intermediate sanding is required when flash off time exceeds 10 hours at 20°C.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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