

# EpoxyPROTECT Grey

## P 2A23

### Variant Wet-on-Wet Filler for metal

<b>Application:</b>	Advance Series - undercoat solutions.
<b>Key Features:</b>	Corrosion protection.
<b>Remarks:</b>	Minimum temperature for air drying: +15°C.

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<b>Storage temperature</b>	5-45 °C
<b>Shelf life</b>	36 months

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#### Handling

##### Product is suitable on

- Sheet steel
- Galvanised sheet steel
- Aluminium
- OEM parts with e-coat
- Old paintwork



#### Safety advice:

**2004/42/IIIB(c I)(540)459:** The EU limit value for this product (product category: IIB.c I) in ready-for-use form is max 540 grams of VOC per liter. The VOC content of this product is 459 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions.

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4:1:1



**Mixing Ratio**

100 % by volume P 2A23 Primer filler, grey



**Hardener**

25 % by volume H 2A23 Epoxy hardener



**Thinner**

25 % by volume R 2A24 Thinner, medium  
R 2A34 Thinner, slow



**Spray viscosity at 20°C**

DIN 4: 18-20 s **Potlife at 20°C** 8 h  
ISO 4: 40-50 s



**HVLP spray gun**



**Compliant gravity-feed spray gun**

Application pressure	bar	2	
Nozzle pressure	bar	0.7	
Nozzle size		1.3	1.3-1.4
Number of spray coats		½ + 1	
Film thickness	µm	25-35	

### Drying



**Drying at 20°C**

20 min

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**Remark** Intermediate sanding is required when flash off time exceeds 5 hours at 20°C.

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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