

PerformFILLER Black

P 2A45

Variant with A 2A44 FlexADD for paintable plastics

Application:	Advance Series - undercoat solutions.
Key Features:	Elastified
Remarks:	Can be mixed with PerformFILLER White at any ratio to produce different shades of grey.

Storage temperature	5-45 °C
Shelf life	24 months

Handling



If plastic parts are primed with PlasticADHESION, the product can be used on
Pur-RIM / PP-EPDM / ABS / GRP-SMC / PC-PBTP / PA / PPO / rigid PVC



Mixing Ratio PreMix	4	P 2A45 Sanding primer filler, black
	1	A 2A44 Flex additive

Safety advice:

2004/42/IIIB(c I)(540)539: The EU limit value for this product (product category: IIB.c I) in ready-for-use form is max 540 grams of VOC per liter. The VOC content of this product is 539 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions.





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	4:1:1		
	Mixing Ratio	100 % by volume	PreMix
	Hardener	25 % by volume	H 2A30 Primer filler hardener H 2A31 Primer filler hardener, slow
	Thinner	25 % by volume	R 2A14 Thinner, fast R 2A24 Thinner, medium R 2A34 Thinner, slow
	Spray viscosity at 20°C	DIN 4: 18-23 s ISO 4: 40-68 s	
	Potlife at 20°C	60 min	

	 HVL spray gun	 Compliant gravity-feed spray gun
Application pressure		2 bar
Nozzle pressure	0.7 bar	
Nozzle size	1.7-1.9	1.6-1.8
Number of spray coats		2
Flash off at 20°C	Flash off between spray coats until mat, no flash off before drying.	
Film thickness		approx. 50 µm

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Drying



Drying at 20°C 4 h

Drying at 60°C 40 min



Infrared (short wave) 9 min



Orbital sanding, dry

P400 - P500

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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