

MultiPROTECT Grey

P 2A63

Variant for primer filler application for B 2A63 SprayBODY.

Application: Advance Series - undercoat solutions.

Key Features: DTM primer filler, grey

Storage temperature 5-45 °C

Shelf life 24 months



Cleaning

Clean the surface with Undercoat HydroPREP before applying MultiPROTECT Grey.

Handling

Product is suitable on

- Sheet steel
- OEM parts with e-coat
- Old paintwork



PK 2P50 PRO Prep-R and P 2A63 MultiPROTECT Grey needed on bare

- Galvanised sheet steel
- Aluminium

Safety advice:

2004/42/IIIB(c I)(540)539: The EU limit value for this product (product category: IIB.c I) in ready-for-use form is max 540 grams of VOC per liter. The VOC content of this product is 539 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions.





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| | | | |
|-----------------------------------------------------------------------------------|--------------------------------|----------------------------------|------------------------------------------------------------------------|
| | 4:1:1 | | |
|  | Mixing Ratio | 100 % by volume | P 2A63 DTM primer filler, grey |
|  | Hardener | 25 % by volume | H 2A60 Multi protect hardener |
|  | Thinner | 25 % by volume | R 2A14 Thinner, fast R 2A24 Thinner, medium R 2A34 Thinner, slow |
|  | Spray viscosity at 20°C | DIN 4: 15-20 s ISO 4: 25-50 s | |
| | Potlife at 20°C | 90 min | |

| |  HVL spray gun |  Compliant gravity-feed spray gun |
|------------------------------|----------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------|
| Application pressure | | 2 bar |
| Nozzle pressure | 0.7 bar | |
| Nozzle size | 1.7-1.9 | 1.6-1.8 |
| Number of spray coats | 2 | |
| Flash off at 20°C | Flash off between spray coats until mat, no flash off before drying. | |
| Film thickness | 40-50 µm | |

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Drying



Drying at 60°C 60 min



Infrared (short wave) 15 min
(4 min 15°C/min up to max. 60°C and 11 min 20°C/min up to max. 80°C)



Orbital sanding, dry

P400

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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