

AdhesionPROMOTER

P 2A70

Variant Wet-on-Wet Filler with A 2A45 PlasticADD for paintable plastics

Application: Advance Series - undercoat solutions.

Key Features: Additive A 2A45 PlasticADD which makes AdhesionPROMOTER suitable for direct application to all paintable plastic substrates.

Storage temperature 5-45 °C

Shelf life 24 months

Handling



Use on plastic substrates in combination with A 2A45 PlasticADD.
Product is suitable on
 Pur-RIM / PP-EPDM / ABS / GRP-SMC / PC-PBTP / PA / PPO / rigid PVC

3:1:1



Mixing Ratio 100 % by volume P 2A70 Transparent adhesion promoter



Hardener 33 % by volume H 2A30 Primer filler hardener
 H 2A31 Primer filler hardener, slow



Thinner 33 % by volume A 2A45 Plastic adhesion additive



Spray viscosity at 20°C DIN 4: 15-19 s **Potlife at 20°C** 60 min
 ISO 4: 30-45 s

Safety advice:

2004/42/IIIB(c I)(540)539: The EU limit value for this product (product category: IIB.c I) in ready-for-use form is max 540 grams of VOC per liter. The VOC content of this product is 539 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.



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	 HVL spray gun	 Compliant gravity-feed spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size	1.3-1.4	1.3-1.4
Number of spray coats	$\frac{1}{2} + 1$ (body filled area / entire surface)	
Film thickness	μm	20-35

Drying



Drying at 20°C 15-20 min

Remark Apply topcoat wet on wet.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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