


# SpeedFILLER White






A brand of BASF – We create chemistry

P 2A81 Variant sanding filler with A 2A45 PlasticADD for paintable plastics



- Application** Advance Series - undercoat solutions.
- Key Features** Additive A 2A45 PlasticADD which makes SpeedFILLER White suitable for direct application to all paintable plastic substrates.
- Remarks** P 2A81 can be mixed with P 2A85 to achieve different grey shades.

**Handling**  Use on plastic substrates in combination with A 2A45 PlasticADD.  
**Product is suitable on**  
 Pur-RIM / PP-EPDM / ABS / GRP-SMC / PC-PBTP / PA / PPO / rigid PVC

<b>Mixing Ratio</b>		<b>3:1:1</b>	
	<b>Mixing Ratio</b>	100 % by volume	P 2A81 - Wet-on-wet filler, white
	<b>Hardener</b>	33 % by volume	H 2A80 - Filler hardener
	<b>Thinner</b>	33 % by volume	A 2A45 - Plastic adhesion additive

**Spray Viscosity**  **at 20°C**  
 DIN 4: 14 - 16 s  
 ISO 4: 25 - 30 s

**Potlife at 20°C** 60 min

Application	 Compliant Gravity Spray Gun	 HVLP Spray Gun
Application Pressure	2 bar	
Nozzle Pressure		0.7 bar
Nozzle Size	1.3 - 1.4	
Number of Coats	2 Flash off between spray coats until mat, no flash off before drying.	
Film thickness	40 - 60 µm	

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## Drying



**Drying at 40°C** 30 min



**Drying at 60°C** 15 min

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## Sanding



**Sanding manual, dry** P500 - P800



**Orbital sanding, dry** P400 - P600

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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## Safety Advice

It cannot be ruled out that this product contains particles < 0.1 µm. The products are suitable for professional use only. For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

**2004/42/IIB(ci)(540)539:** The EU limit value for this product (product category: IIB.ci) in ready-for-use form is max 540 g/l. The VOC content of this product is 539 g/l.

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