





TopcoatMix

T 2A55

Variant with speed additive A 2A14 SpeedADD

Application: Advance Series - UNO HD Series mixing clear TopcoatMix T 2A55 (according to mixing formula) with speed additive A 2A14 SpeedADD.

Key Features: Reduction of drying times.

	2:1+10 %			
	Mixing Ratio	100 % by volume	T 2A55 UNO HD Series mixing clear (according to mixing formula)	
	Hardener	50 % by volume	H 2A14 Topcoat hardener, fast H 2A24 Topcoat hardener, medium	
	Thinner	10 % by volume	A 2A14 Speed additive	
	Spray viscosity at 20°C	DIN 4: 20-24 s	Potlife at 20°C	30 min

Safety advice:

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.



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	 HVL spray gun	 Compliant gravity-feed spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size	1.3	1.3-1.4
Flash off at 20°C	min	approx. 5 minutes after each spray coat
Film thickness	µm	50-70
Application Remark	Alternatively: 1 ½ spray coats (no flash off between coats required).	

Drying



Drying at 20°C	4 h
Drying at 60°C	20 min



Infrared (short wave)	6 min
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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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