

TopcoatMix

T 2A55

Variant with texture additive A 2A84 TextureADD

Application: Advance Series - UNO HD Series mixing clear TopcoatMix T 2A55 (according to mixing formula) with texture additive A 2A84 TextureADD.

Remarks: Add a maximum of 100% by volume of A 2A84 to the mixed T 2A55 color formula to produce the desired texture or mix as per mixing formula.



Mixing Ratio PreMix

1 T 2A55 UNO HD Series mixing clear
 1 A 2A84 Texture additive

Or according to mixing formula.

2:1+10 % by volume



Mixing Ratio

100 % by volume PreMix



Hardener

50 % by volume H 2A24 Topcoat hardener, medium



Thinner

10 % by volume R 2A24 Thinner, medium



Spray viscosity at 20°C

DIN 4: 19-23 s **Potlife at 20°C** 6 h
 ISO 4: 45-60 s

Safety advice:

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.



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	 HVLP spray gun	 Compliant gravity-feed spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size	1.3	1.3-1.4
Number of spray coats		2
Flash off at 20°C	min	Flash off until mat between spray coats and before stoving.
Film thickness	µm	50-70

Drying

	Drying at 20°C	10 h
	Drying at 60°C	30 min
	Infrared (short wave)	8 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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