

# TopcoatMix

## T 2A55

### Variant with A 2RM9 MATTING AGENT

- Application:** T 2A55 Advance Series UNO HD mixing clear (according to mixing formula) with A 2RM9 Matting agent.  
Also for use on plastics, without addition of A 2A44 Flex Additive
- Remarks:**
- Prepare only the quantity of paint that will be used the same day because the gloss level may change when the mixture is stored!
  - Stir immediately after adding A 2RM9 Matting Agent!



**Mixing Ratio PreMix** 100 % by weight T 2A55 UNO HD Series mixing clear

**semi-gloss**  
add 25% by weight A 2RM9  
**satin gloss**  
add 35% by weight A 2RM9  
**silky matt**  
add 45% by weight A 2RM9  
Or as per published formula.

#### Safety advice:

**2004/42/IIIB(d)(420)419:** The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at [www.rmpaint.com](http://www.rmpaint.com) or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



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**2:1+10 % by volume**



**Mixing Ratio**

100 % by volume PreMix



**Hardener**

50 % by volume H 2A24 Topcoat hardener, medium



**Thinner**

10 % by volume R 2A24 Thinner, medium



**Spray viscosity at 20°C**

DIN 4: 19-23 s **Potlife at 20°C** 2 h  
ISO 4: 45-60 s



**HVLP spray gun**



**Compliant gravity-feed spray gun**

		HVLP spray gun	Compliant gravity-feed spray gun
<b>Application pressure</b>	bar		2
<b>Nozzle pressure</b>	bar	0.7	
<b>Nozzle size</b>		1.3	1.3-1.4
<b>Number of spray coats</b>			2
<b>Flash off at 20°C</b>	min	Flash off until mat between spray coats and before stoving. After the first spray coat, allow to flash off for 10 – 15 min, after the second spray coat for 15 – 20 min. Do not flash off for more than 25 minutes after each spray coat.	
<b>Film thickness</b>	µm	50-70	

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#### Drying



Drying at 20°C 10 h

Drying at 60°C 30 min



Infrared (short wave) 8 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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