EASY Finish-R

C 2P15
eSense clear coat, premixed

eSense
repair the right way

Application:	Pioneer Series - eSense clear coat for R-M waterborne basecoats.
Key Features:	Eco effectiveness clear coat - easy to mix. For a wide range of applications.
Remarks:	Mix well and strain before application. Select hardener according to ambient temperature and size of object to be painted.

Solid Content	44 %
Density	0.9-1.05 g/cm³
Storage temperature	5-45 °C
Shelf life	36 months

4:1

Mixing Ratio	400 % by volume	C 2P15 eSense clear coat, premixed
Hardener	100 % by volume	H 2P05 eSense topcoat hardener, plus H 2P15 eSense topcoat hardener, fast H 2P25 eSense topcoat hardener, medium H 2P35 eSense topcoat hardener, slow
Spray viscosity at 20°C	DIN 4: 18-22 s ISO 4: 40-55 s	**Potlife at 20°C** 2 h

Safety advice:
2004/42/IIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.
It cannot be ruled out that this product contains particles < 0.1 μm.
The products are suitable for professional use only.
For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions.
You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

Perfection made simple

R-M®

A brand of BASF – We create chemistry

Technical Information

EASY Finish-R

C 2P15
eSense clear coat, premixed

		HVLP spray gun	Compliant gravity-feed spray gun
Application pressure	bar	2	2
Nozzle pressure	bar	0.7	
Nozzle size		1.3-1.5	1.3-1.4
Number of spray coats		1 ½ spray coats (no flash-off between coats required).	
Flash off at 20°C	min	No flash-off before oven drying.	
Film thickness	µm	40-60	
Application Remark		Alternatively: 2 spray coats with app. 3-5 min intermediate flash-off between the spraycoats.	

	Drying	
	Drying at 20°C	8 h
	Drying at 40°C	45-60 min
	Drying at 60°C	30 min
	Infrared (short wave)	10 min
	Drying Remark	Drying times can be influenced by the selection of hardener and application.

Remark	Polishing after specified drying time and cooling.

Safety advice:
2004/42/IIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.
It cannot be ruled out that this product contains particles < 0.1 µm.
The products are suitable for professional use only.
For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

Perfection made simple

A brand of BASF – We create chemistry

EASY Finish-R

C 2P15
eSense clear coat, premixed

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

Safety advice:
2004/42/IIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.
It cannot be ruled out that this product contains particles < 0.1 µm.
The products are suitable for professional use only.
For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions.
You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

Perfection made simple

R-M Automotive Refinish Paints, Z.I.du Merret F-60676 Clermont de l'Oise Cedex, Tel. (+33) (0) 3 44 77 77 77

A brand of BASF – We create chemistry