

# RACE Finish-R





**C 2P42**

Variant with eSense speed additive A 2P17 FAST Tune-R



**Application:** Pioneer Series - eSense clear coat, ultimate drying C 2P42 RACE Finish-R with eSense speed additive A 2P17 FAST Tune-R.

**Key Features:** Reduction of drying times on vertical surfaces. Additive A 2P17 FAST Tune-R increases the chemical reactivity of the products in which it is used, allowing shorter waiting times before polishing operations or reassembly can be started.

		<b>3:1:1</b>	
	<b>Mixing Ratio</b>	300 % by volume	C 2P42 eSense clear coat, ultimate drying
	<b>Hardener</b>	100 % by volume	H 2P15 eSense topcoat hardener, fast
	<b>Thinner</b>	100 % by volume	A 2P17 eSense speed additive
	<b>Spray viscosity at 20°C</b>	DIN 4: 17-19 s	
	<b>Potlife at 20°C</b>	30 min	

**Safety advice:**

**2004/42/IIIB(d)(420)419:** The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at [www.rmpaint.com](http://www.rmpaint.com) or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



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HVLP spray gun



Compliant gravity-feed spray gun

Application pressure	2 bar
Nozzle size	1.2-1.3
Number of spray coats	1 ½ spray coats (no flash off between coats required).
Flash off at 20°C	No flash off before oven drying.
Film thickness	40-50 µm

## Drying



Drying at 20°C	1.5-2 h
Drying at 40°C	15-20 min
Drying at 60°C	5 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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