

# SPEED Finish-R

C 2P45

Variant with eSense air drying additive A 2P15 AIR Tune-R



- Application:** Pioneer Series - eSense clear coat, fast drying C 2P45 SPEED Finish-R with eSense air drying additive A 2P15 AIR Tune-R.
- Key Features:** Using A 2P15 AIR Tune-R will allow for a dust-free surface more quickly. Sandability, polishability and readiness for assembly will be significantly improved.
- Remarks:** Use additive A 2P15 AIR Tune-R at room temperature > 20°C only. Ambient temperature and film build can greatly affect the drying behavior.

**3:1:1**



**Mixing Ratio**

300 % by volume C 2P45 eSense clear coat, fast drying



**Hardener**

100 % by volume H 2P15 eSense topcoat hardener, fast



**Thinner**

100 % by volume A 2P15 eSense air drying additive



**Spray viscosity at 20°C**

DIN 4: 18-22 s

**Potlife at 20°C**

30 min

ISO 4: 40-55 s

**Safety advice:**

**2004/42/IIIB(d)(420)419:** The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions.

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		 HVLP spray gun	 Compliant gravity-feed spray gun
Application pressure	bar	2	2
Nozzle pressure	bar	0.7	
Nozzle size		1.3-1.5	1.3-1.4
Number of spray coats		1 ½ spray coats (no flash-off between coats required).	
Flash off at 20°C	min	No flash-off before oven drying.	
Film thickness	µm	40-60	

## Drying

		20-30 min Spraybooth in circulating air mode.
	<b>Drying at 20°C</b>	Polishable after 2-3 h. Waiting time at room temperature after surface drying in the oven.
	<b>Drying at 40°C</b>	10-15 min **
	<b>Drying at 60°C</b>	10 min **
	<b>Drying Remark</b>	** Polishable after 1 h. Waiting time at room temperature after surface drying in the oven.

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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