

INTENSE Finish-R

C 2P65

Variant with eSense flex additive A 2P05 FLEX Tune-R



Application:	Pioneer Series - eSense clear coat, intense gloss C 2P65 INTENSE Finish-R with eSense flex additive A 2P05 FLEX Tune-R.
Key Features:	Elastified
Remarks:	Addition of 25% by vol.



Mixing Ratio PreMix	4	C 2P65 eSense clear coat, intense gloss
	1	A 2P05 eSense flex additive

3:1:1



Mixing Ratio	300 % by volume	PreMix
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Hardener	100 % by volume	H 2P15 eSense topcoat hardener, fast H 2P25 eSense topcoat hardener, medium H 2P35 eSense topcoat hardener, slow
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Thinner	100 % by volume	R 2P15 eSense thinner, fast R 2P25 eSense thinner, medium R 2P35 eSense thinner, slow
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Spray viscosity at 20°C	DIN 4: 18-21 s	Potlife at 20°C	4 h
	ISO 4: 40-55 s		

Safety advice:

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

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	 HVL spray gun	 Compliant gravity-feed spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size	1.3	1.3-1.4
Number of spray coats		2
Film thickness	µm	50-60

Drying



Drying at 20°C 16 h

Drying at 60°C 45 min



Infrared (short wave) 8 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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