

POWER Finish-R

C 2P85

Variant with eSense flex additive A 2P05 FLEX Tune-R



Application:	Pioneer Series - eSense clear coat, scratch resistant C 2P85 POWER Finish-R with eSense flex additive A 2P05 FLEX Tune-R.
Key Features:	Elastified
Remarks:	Addition of 25% by vol.



Mixing Ratio PreMix	4	C 2P85 eSense clear coat, scratch resistant
	1	A 2P05 eSense flex additive

3:1:1



Mixing Ratio	300 % by volume	PreMix
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Hardener	100 % by volume	H 2P15 eSense topcoat hardener, fast H 2P25 eSense topcoat hardener, medium H 2P35 eSense topcoat hardener, slow
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Thinner	100 % by volume	R 2P15 eSense thinner, fast R 2P25 eSense thinner, medium R 2P35 eSense thinner, slow
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Spray viscosity at 20°C	DIN 4: 18-22 s	Potlife at 20°C	4 h
	ISO 4: 40-55 s		

Safety advice:

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions.

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HVLP spray gun



Compliant gravity-feed spray gun

Application pressure	bar	2	
Nozzle pressure	bar	0.7	
Nozzle size		1.3	1.3-1.4
Number of spray coats		2	
Film thickness	µm	50-60	

Drying



Drying at 20°C 16 h

Drying at 60°C 45 min



Infrared (short wave) 8 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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