

POWER Finish-R

C 2P85

Variant with eSense texture additive A 2P80 TEXTURE Tune-R



Application: Pioneer Series - eSense clear coat, scratch resistant C 2P85 POWER Finish-R with eSense texture additive A 2P80 TEXTURE Tune-R.

Remarks: Add 25 to 50% of A 2P80 to produce the desired texture or mix as per mixing formula.



Mixing Ratio PreMix

2	C 2P85 eSense clear coat, scratch resistant
1	A 2P80 eSense texture additive

Or as per published formula.

3:1:1



Mixing Ratio

300 % by volume PreMix



Hardener

100 % by volume H 2P25 eSense topcoat hardener, medium



Thinner

100 % by volume R 2P25 eSense thinner, medium



Spray viscosity at 20°C

DIN 4: 18-22 s	Potlife at 20°C	6 h
ISO 4: 40-55 s		

Safety advice:

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions.

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HVLP spray gun



Compliant gravity-feed spray gun

Application pressure	bar		2
Nozzle pressure	bar	0.7	
Nozzle size		1.3	1.3-1.4
Number of spray coats			2
Flash off at 20°C	min	Flash off until mat between spray coats and before stoving.	
Film thickness	µm		50-70

Drying



Drying at 20°C	10 h
Drying at 60°C	30 min



Infrared (short wave)	8 min
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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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