

AIR Purpos-R Black

P 2P25

Variant with A 2P40 PLASTIC Tune-R for paintable plastics



Application: Pioneer Series - eSense undercoat solutions.
Key Features: eSense air-drying DTM, black
Remarks: Clean the surface with MULTI Clean-R before applying AIR Purpos-R Black.

Storage temperature 5-45 °C
Shelf life 24 months

Handling

Use on plastic substrates in combination with A 2P40 PLASTIC Tune-R.



Product is suitable on

PC-PBTP / PA / PPO / rigid PVC

If plastic parts are primed with PM 2P10 PLASTIC Prim-R, the product in combination with A 2P40 PLASTIC Tune-R can be used on

Pur-RIM / PP-EPDM / ABS

Safety advice:

2004/42/IIIB(c I)(540)539: The EU limit value for this product (product category: IIB.c I) in ready-for-use form is max 540 grams of VOC per liter. The VOC content of this product is 539 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions.

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		4:1:1	
	Mixing Ratio	100 % by volume	P 2P25 eSense air-drying DTM, black
	Hardener	25 % by volume	H 2P20 eSense AIR Purpos-R hardener
	Thinner	25 % by volume	A 2P40 eSense plastic adhesion additive
	Spray viscosity at 20°C	DIN 4: 16-18 s ISO 4: 30-40 s	Potlife at 20°C 60 min

	 HVLP spray gun	 Compliant gravity-feed spray gun
Application pressure	bar	2
Nozzle size		1.6-1.8
Number of spray coats		2
Flash off at 20°C	min	No flash off between spray coats, no flash off before drying.
Film thickness	µm	50-70

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Drying



Drying at 20°C 60 min

Drying at 60°C 10 min



Infrared (short wave) 4 min



Orbital sanding, dry

P400-P600

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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