AIR Purpos-R Black

P 2P25

Variant with A 2P40 PLASTIC Tune-R for paintable plastics

eSense
repair the right way

Application:	Pioneer Series - eSense undercoat solutions.
Key Features:	eSense air-drying DTM, black
Remarks:	Clean the surface with MULTI Clean-R before applying AIR Purpos-R Black. This product is not suitable for high build application.

Storage temperature	5-45 °C
Shelf life	24 months

Handling

Use on plastic substrates in combination with A 2P40 PLASTIC Tune-R.
Product is suitable on
PC-PBTP / PA / PPO / rigid PVC
If plastic parts are primed with PM 2P10 PLASTIC Prim-R, the product in combination with A 2P40 PLASTIC Tune-R can be used on
Pur-RIM / PP-EPDM / ABS

Safety advice:
2004/42/IIB(c I)(540)539: The EU limit value for this product (product category: IIB.c I) in ready-for-use form is max 540 grams of VOC per liter. The VOC content of this product is 539 g/l.
It cannot be ruled out that this product contains particles < 0.1 µm.
The products are suitable for professional use only.
For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions.
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Perfection made simple

R-M

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A brand of BASF – We create chemistry

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		4:1:1	
	Mixing Ratio	100 % by volume	P 2P25 eSense air-drying DTM, black
	Hardener	25 % by volume	H 2P20 eSense AIR Purpos-R hardener
	Thinner	25 % by volume	A 2P40 eSense plastic adhesion additive
	Spray viscosity at 20°C	DIN 4: 16-18 s ISO 4: 30-40 s	
	Potlife at 20°C	60 min	

	HVLP spray gun	**Compliant gravity-feed spray gun**
Application pressure		2 bar
Nozzle size		1.4-1.6
Number of spray coats	2	
Flash off at 20°C	Flash off between spray coats until mat, no flash off before drying.	
Film thickness	50-70 µm	

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	Drying	
	Drying at 20°C	60 min
	Drying at 60°C	10 min
	Infrared (short wave)	4 min

	Orbital sanding, dry	P400 - P600

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

REDcert²

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